REPORT RESUMES

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STRENGTH AND OTHER CHARACTERISTICS OF BOOK FAPERS 1800-1899.

PERMANENCE/DURABILITY OF THE BOOK--V.

BARROW (W.J.) RESEARCH LABORATORY, RICHMOND, VA.

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OBJECTIVES OF THE STUDY WERE TO--(1) ASCERTAIN THE PRESENT STRENGTH OF BOOK PAPERS TYPICAL OF THOSE MANUFACTURED DURING THE 19TH CENTRUY AND NOW PART OF AMERICAN RESEARCH LIBRARY COLLECTIONS, (2) IDENTIFY CAUSES OF DETERIORATION, (3) PROPOSE A SIMPLE METHOD FOR IDENTIFYING VOLUMES NEEDING STABILIZATION, AND (4) RECOMMEND METHODS OF STABILIZATION. THE EXAMINATION OF 500 NON-FICTION BOOKS PUBLISHED FROM 1800-1899 REVEALED THAT THE MAJOR CAUSE OF THE DETERIORATION OF BOOK PAPER AFTER MID-19TH CENTURY IS THE ACIDITY OF ALUM-ROSIN SIZE, WHICH WAS USED INCREASINGLY TO SIZE BOTH WOOD PULP AND RAG FIBER PAPERS. ALTHOUGH WOOD PULP WAS REPLACING RAG FIBER AT THIS TIME AND IS POPULARLY THOUGHT TO BE THE MAIN REASON FOR LOSS OF BOOK PAPER STRENGTH, THE STUDY SHOWED THAT ALL-RAG PAPERS SUFFERED A SIMILAR DROP IN QUALITY. THE CHLOROPHENOL-RED SPOT TEST WAS FOUND TO BE RELIABLE FOR INDENTIFYING MOST OF THE BOOK PAPERS NEEDING STABILIZATION. THE STUDY ALSO FOUND THAT PRINTER'S INK DID NO VISIBLE DAMAGE TO THE PAPERS TESTED? ALTHOUGH IT CAUSED A LOSS OF 30 PERCENT IN FOLDING STRENGTH. METHODS RECOMMENDED FOR DELAYING OR PREVENTING DETERIORATION OF 19TH CENTURY BOOK PAPERS INVOLVE DE-ACIDIFICATION AND STORAGE AT LOWERED TEMPERATURES. APPENDED IS A LIST OF BOOKS JESTED, A TABULAR PRESENTATION OF TEST DATA, AND A BIBLIOGRAPHY OF 43 ITEMS. THIS STUDY WAS CONDUCTED UNDER A GRANT FROM THE COUNCIL ON LIBRARY RESOURCES AND IS ALSO AVAILABLE FROM THE W.J. BARROW RESEARCH LABORATORY, INC., 428 N. BLVD. F.O. BOX 7311, RICHMOND, VIRGINIA 23221, FREE OF CHARGE. (JB)

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Strength and Other Characteristics of Book Papers 1800-1899

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CONTENTS

										PAGE
I.	Introduction		•	•	•	•		•	•	7
II.	Objectives and Tests .		•	•	•	•	•	•	•	9
III.	Historical Developments	s .	•		•	•	•	•	•	14
IV.	Discussion of the Test 1	Dat	a .	•			•	•	•	21
v.	Remedial Measures		•	•		•	•	•		30
VI.	Summary		•	•			•	•	•	35
	Appendix A. List of Bo	ook	s Tes	ted	18	00-	189	99		38
	Appendix B. Test Data	: 1	ables	1-1	16	•	•	•		51
	Figure		•	•	•	•	•	•	•	113
	Bibliography		•		•	•	•	•		114
	Colophon			•	•		•			116



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I. Introduction

All who, whether as readers of books, book-collectors or librarians, have had much to do with the publications of the 19th century are very conscious of the seriously weakened and deteriorated condition of many of these books. It is usual to place the blame for this situation on the extensive substitution of wood or other cheap fibers for rag in the manufacture of book papers after mid-century, and to point to the almost exclusive use of rag to explain the better survival of the papers of the earlier decades.^{1*}

Upon investigation, however, this is found to be an over-simplification of a complex situation.

Increasing demands throughout the 19th century for more and cheaper papers stimulated new developments in production. The new papers were weaker initially and deteriorated faster. Both factors contributed to a short lifespan. Although John Murray in the Gentleman's Magazine in 1823² and later in a pamphlet in 1829,³ and T. C. Hansard in Typographia, 1825,⁴ sounded warnings of this decline in paper quality, book paper manufacturers did not heed—greatly or permanently—either man's advice.

By the end of the 19th century librarians and archivists faced a serious paper deterioration problem. A full-dress investigation was conducted by the Committee on the Deterioration of Paper appointed in June 1897 by the Society of Arts (London). In an influential report published in May 1898 the Committee reported that "the danger had been overestimated." As to the causes of those cases of actual disintegration of paper which had been called to its attention, the Committee found these to result from "chemical changes of fibers" and the "effects of illuminating gas upon the atmosphere of the rooms in which the books had been stored."

The emphasis thus given to the "polluted industrial atmosphere" theory of paper deterioration has persisted right down to the present time, and for most of the period has succeeded

^{*}References are to the publications listed in the Bibliography.

in distracting attention from the more important causes of deterioration.

In 1957-8 the author of the present report conducted an investigation under the auspices of the Virginia State Library to ascertain the causes and to explore the possible remedies for the deterioration of book stock in American libraries. This investigation, which was limited to book papers of the 20th century, took for its subject a sample consisting of 500 books printed in the United States, 1900-1949, 100 for each decade. The results of the study were published and laid the basis for further experimentation which resulted in the development of permanent/durable book paper marketable in the medium price range for book papers.

Subsequent work in this laboratory relating to the stabilization of deteriorating book papers has contributed to plans for a national preservation program drawn up by the Association of Research Libraries and the Library of Congress. In the course of this work more precise information than was available has been needed as to the actual condition of book papers manufactured prior to 1900, and, if possible, as to the factors responsible for their condition. The investigation reported in the following pages, conducted in 1963-1965,* represents the first attempt to assemble such information with the use of

the techniques developed in the 1957-8 study.

It is hoped that the present report, by contributing to improved understanding of what actually happened to paper in one of its most important centuries, may assist to a better use of this product on which man and his civilization has become so dependent.

WILLIAM J. BARROW

Richmond, Virginia August 1967

^{*} These studies, as well as those previously mentioned, were supported by a grant from the Council on Library Resources, Inc. which was established with funds from The Ford Foundation.

II. Objectives and Tests

Purposes of the Study

The purposes of the study here reported were (a) to ascertain the present strength of book papers typical of those manufactured during the 19th century and currently represented in the collections of American research libraries; (b) to identify the principal causes of deterioration; (c) to propose a simple method for identifying volumes needing stabilization; and (d) to recommend appropriate methods of stabilization.

Test Specimens

Only regular book papers used in letterpress printing were used in the study. A total of 500 books, 50 for each decade from 1800 to 1899, were assembled by Dr. Ray O. Hummel, Assistant Virginia State Librarian and Consultant to this laboratory. These books were in general little-used non-fiction works showing no visible evidence of heavy use, abuse, mold, or storage under unusual conditions of temperature or moisture. Although most of the books were obtained from sources in or near Virginia, this fact could not of course assure that they had all been stored in this particular climate since they were printed, and indeed, a few were purchased from dealers in England.

A list of the books with their dates and places of publication appears as Appendix A. For the books of the first four decades the place of origin is also indicated by a letter affixed to the specimen number in Table 1. Approximately 300 publishers are represented by the selection and 9.8% of the total were published outside the United States. While strict random sampling of surviving 19th century book papers was of course impossible, the selection is believed to represent a good cross-section of 19th century books likely to be found in American research libraries.

The leaves selected for testing were taken at random from various parts of the books and were conditioned prior to testing by suspension overnight in a testing room where modern instruments indicated the atmosphere was held to the con-



ditions of 73° F. ± 0.25 and R. H. (Relative Humidity) 50% ± 0.5. To avoid the effects of light, dust and polluted atmosphere on the exterior margins of the pages of books, test specimens were taken at least a quarter of an inch from outer edges.

Tests—Because a detailed chemical analysis was beyond the scope of this study, the tests used were limited to those required to produce relevant information. Of the many tests to which paper can be subjected, the most useful for measuring present and for predicting future usefulness in books (as contrasted with use in paper bags, for example) are those which were identified as useful for this purpose during the earlier study of 20th century papers, namely, tests for folding endurance, tear resistance and acidity. To these were added certain other tests described below.

Unless otherwise noted, all tests were made on the uninked areas of the leaves and in accordance with the standards of the Technical Association of the Pulp and Paper Industry (TAPPI).¹⁰

Folding Endurance—Thirty strips from each book were tested under 1/2 kilogram tension in the Massachusetts Institute of Technology Folding Endurance Tester to simulate the type of stresses set up when a leaf is flexed to and fro as in turning a page. Twenty strips were tested Cross Printing (C. P., i. e. with the fold at right angles to the lines of print). Of these, 10 strips were tested with the fold in the inked area and 10 with the fold in the uninked area. The other 10 strips were tested With Printing (W. P., i. e., with the fold in the direction of the lines of print and in the uninked areas only). The results in each group were averaged.

Tear Resistance—Eight strips per book were tested in the Elmendorf Tear Resistance Tester for each direction C.P. and W.P. to simulate resistance to pull when a leaf is turned, and the results averaged.

Acidity (pH)—Two specimens from each book, one from an inked and one from an uninked area, were tested by the cold extraction method using a Beckman meter. 10, 11 The pH scale is a logarithmic scale in which each unit reflects a ten-fold

change in acidity/alkalinity, while each 0.3 unit reflects a doubling or halving, as follows:

.A cidity	pH	Alkalinity
	10	1000
	9.6	400
	9.3	200
	9	100
	8	10
1	7	1
10	6	
25	5.6	
50	5.3	
100	5	
1000	4	

Acidity (Spot Test)—In order to ascertain the practicality of a spot test for acidity in 19th century book papers, the results of such a test are reported in Table 1 where they may be compared with the data obtained by the cold extraction method described above. In case of differences the tests were repeated using the same sheet of paper for both tests, since more than one batch of paper might have been used in the book.

The solution used for the spot test consisted of 0.42 grams of chlorophenol-red in a liter of water. A very small drop was placed on an unimportant area of a leaf or on a sliver cut from the foot of a page. If the spot remained purple it indicated a pH 6.0 or above, but if it turned yellow it indicated a lower pH value.¹²

Chlorides and Sulfates 13, 14—Chloride content was determined by titrating an aqueous extract from a one-gram sample of paper with silver nitrate in the presence of potassium chromate. The endpoint was indicated by the formation of red silver chromate.

Sulfate content was determined on one-gram paper samples which were extracted with water. Barium chloride was added to the extract to precipitate sulfate as barium sulfate. Timing, temperature and agitation were carefully controlled. Light transmittance (at 420 millimicrons) of the suspension was com-

pared with a standard curve obtained by plotting transmittance values of solutions of known sulfate concentration which had been treated in the same way.

Rosin—The Raspail spot test for rosin was used to deter-

mine the presence of alum-rosin sizing.

This test is run by putting a drop of sugar water solution on paper with an eyedropper. With filter paper spread the spot and wipe off excess liquid. Onto the spot of sugar water, spread a circle of sulfuric acid (96.6%—caution) with an eyedropper. This must be done carefully, and not touched with the hand or clothing because there is danger of burning skin or eating holes through clothing. If rosin is present, the spot will turn a decided pink color; if there is no rosin, the spot will remain colorless or turn a brownish color.

Fiber Analysis—Using a regular paper technologist's microscope, fibers were classified as rag, straw, groundwood and chemical wood. The latter were further classified as either hard or softwood. Fibers were further classified according to

length.

Cotton vs. Flax Fibers—After the fiber analysis was completed as described above, an attempt was made to trace the replacement of flax by cotton as the principal constituent of paper following the invention of the cotton gin in 1793, with a view to a certaining whether this replacement had any signi-

ficant effect on the strength or durability of paper.

Efforts were made to find a method for differentiating cotton from linen fibers. Leading paper laboratories were consulted but could give only procedures for differentiating fibers before processing, not after they had been made into paper. However, through the courtesy of the Philip Morris Research Laboratory, Mrs. Virginia C. Johnson, microscopist, became a special consultant to this laboratory and with her aid a successful procedure has been developed.¹⁵

It was discovered that it was easier to distinguish the structural organic (morphological) characteristics of a fiber by using polarized light, because fibers suffer mechanical and chemical degradation while being processed for papermaking. Polarizing disks were added in the eyepiece and in the accessory slot ring beneath the substage iris of a regular paper technologist's

microscope. The fiber slides were prepared in three stages:
1) an uninked section of a book page was torn out, 2) this section was beaten in a Waring blender until the paper disintegrated, and 3) portions of these fibers (after reaching a pulpy consistency) were put on the slide and drops of methyl salicylate were added as a mounting medium.

Cotton fibers are oval in section while flax fibers are polygonal to round. The Lengthwise, cotton appears twisted with no nodes, while flax has transverse X-like nodes at intervals, giving the fiber the appearance of a bamboo stalk. Cotton fibers fibrillate readily along the whole length, while flax fibrillates more slowly and at the ends only. Cotton fibers are more translucent than flax as well as more birefringent under polarized light.

Groundwood—The presence of groundwood in paper is indicated if a drop of phloroglucinol solution, placed upon the sheet in question, turns from yellow to reddish-brown.

Basis Weight and "Easily Torn Category"—The basis weight of a paper is the weight in pounds avoirdupois of 500 sheets, 25 x 38 inches in size. (The basis weight multiplied by 1.48 gives the weight in grams per square meter.) In the report of a previous study of this laboratory it was shown that, for optimum usefulness of a book paper, its tear resistance should be proportional to its basis weight. For example, an 80-pound paper reaches the "easily torn category" when its tear resistance drops to 34 grams, while a 30-pound paper does not reach this category until it has reached 11 grams. Accordingly, in order to relate the tear resistance data of the papers of the present study to their usability, the basis weight was calculated by weighing 4 samples 2 1/2" x 2 1/2" and multiplying by 41.9 for a ream 25" x 38" and is reported in Table 1 together with the tear resistance value at which paper of this weight reaches the "easily torn category." The tear values of the papers in the "easily torn category" are underscored.

III. Historical Developments

The spread of literacy and the increase of communications during the 18th century presented the opening years of the 19th century with a greater demand for paper than ever before. ^{10, 20} Technological developments which helped satisfy immediate needs for more paper originated in the late 1700's. "Necessity, the mother of invention" accounts for many of the developments in papermaking during the 1800's. All in all, however, there were more new developments in papermaking in the 19th century than had occurred since paper first reached the Occident in the 12th century.

Among the major developments affecting papermaking in the 19th century (with consequences for the permanence/durability of the product) were a) the discovery of chlorine, 1774; b) the invention of the cotton gin, 1793; c) the demonstration that straw and wood could be used to make paper, 1800; d) the introduction of the Fourdrinier (continuous) papermaking machine, ca. 1803; e) the invention of alum-rosin size, 1807; f) the use of fillers from ca. 1810; g) the production of paper from groundwood, 1840-1860; h) the production of paper from chemical wood fibers (and other substitutes for rag), 1850-1884; i) invention of the Jordan, 1860. 10, 20

Chlorine Bleach—In the second half of the 18th century cloth was bleached by a process which consisted of alternate soakings in alkaline and mildly acid solutions, with intervals of exposure to sunlight and air. The alkaline solutions contained lime, wood ashes, etc.; the acid solutions were at first sour milk, but it was found that dilute sulphuric acid greatly speeded the operation.²¹ Although this process was extensively used for bleaching new cloth, in which it may have left some insoluble sulfates which later found their way into paper, it does not appear to have been used to whiten dyed rags or rags discolored from use. But chlorine, discovered in 1774 by Karl Wilhelm Scheele, had the capability of doing this. The effect of this discovery was not long in reaching the paper industry. The bleaching of rags and half stuff (paper pulp) with "muriate of lime" (calcium hypochlorite) was described in Campbell's (British) patent in 1792, and thereafter the use of chlorine bleach became general, even including the bleach-

ing of finished paper with chlorine gas.3, 22

An immediate result was to permit the use of discolored and weakened rag which had not previously been usable. But in addition, because the bleach was, as John Murray described it, "generally clumsily or incautiously or unwarily employed," even strong fibers were sometimes weakened. As a horrible example Murray described a Bible, printed only 13 years earlier (in 1816) by the Oxford University Press and never used, but already "CRUMBLING LITERALLY TO DUST." 3 (The capital letters are Murray's).

Although papermakers learned from such instances to curb the worst excesses of bleaching, the fact remains that bleaching has ever since been one of the factors that must be reckoned with when considering the behavior of paper. Chlorine in particular is a strong oxidizing agent, capable of combining with moisture to form hypochlorous acid. It is capable of damaging cellulose unless used under carefully controlled conditions,

when its effect can be considered minor. 23, 24, 25

Rag Fibers—Until 1850 printing and writing papers in the Occident were composed exclusively of fiber obtained from rag clippings and used rags.^{26, 27} At the beginning of the century flax (linen) was the principal rag fiber, but the invention of the cotton gin in 1793 stimulated a decade-by-decade doubling of cotton production, while the production of flax did not increase proportionally.²⁸ It was consequently to be expected that cotton would eventually supersede flax as the principal rag fiber. However, because cotton and flax were mixed in the manufacture of some fabrics (such as jeans),^{27, 29} and because old cotton and linen rags were collected indiscriminately by paper manufacturers from the populace of a locality, the proportion of cotton to flax in paper might vary greatly over a long period.

Cotton is considered the purest naturally-occurring cellulose fiber. For that reason it requires less harsh processing than flax to reach the desired whiteness. As a result it may have produced the stronger fiber in the early decades of the 19th century, as was believed by some at that time.³⁰ However, because of the many variables in papermaking in the all-rag paper period

(1800-1849) it is difficult to determine whether and to what degree cotton fiber affected the strength and stability of paper.

Straw and Wood Fibers—A number of experiments in making paper from sources of cellulose fibers other than rag were conducted during the 18th century. But in 1800 Mathias Koops effectively demonstrated the feasibility of using straw and wood for this purpose by publishing in London a book of which the body was on paper made from straw and the appendix on paper from wood.⁵¹ However, the increased production of cotton at the time deferred the need for Koops' invention for almost half a century.

The Papermaking Machine—The Fourdrinier continuous papermaking machine was introduced in the first decade of the 19th century. By 1850 it was in general use. 19, 32 Murray criticized it in 1829 because its woven wire mold lent itself to the use of short fibers, resulting in the production of paper which, though smoother than the paper obtainable with the laid mold, was much weaker. Despite his criticism, production soared. Because the success of the machine depended upon its economy, one element in which was its ability to make use of previously

unusable short fibers, this result was to be expected.

Another way in which the papermaking machine is believed by some to have affected the strength and longevity of paper is by introducing differences in strength in the two dimensions of the sheet. When made by hand, the papermaker could shake his mold with a circular motion so as to form a sheet in which the fibers lay impartially in all directions. Modern papermaking machine operators consider a 40/60 formation in the two directions as resulting in a well-balanced sheet, close to optimum for a mechanized process. Some evidence as to the effect of these differences will be discussed in the next chapter.

Sizing—For centuries before the period of this study, papers were sized with gelatine or glue, extracted from animal tendons, hides, etc., in order to prevent feathering of the ink. In 1678, John Evelyn, in a visit to a paper mill, observed that the paper is dipped in "allume water," presumably for hardening the gelatine size. This is the earliest account of the use in England of a practice that is mentioned in the literature of

papermaking throughout the 19th century. As the practice of papermaking developed, alum was introduced either in the beater at the "wet end" of the papermaking machine or in the tubsizing operation after the formation of the paper. 8, 4, 34

Unfortunately, alum is acidic, and is believed to be one of the primary causes of deterioration of paper after the mid-17th century.18, 22 By further misfortune, papermaking became increasingly dependent upon alum, as is suggested in the papermaker's common expression, "There is almost no problem

in papermaking that more alum will not cure."

The use of alum in combination with rosin to make an alumrosin size, invented in Germany by Moritz Friedrich Illig in 1807,10 gradually displaced gelatine/glue as the principal sizing material in the Occident. A principal advantage of the alumrosin size was that it could be added to the pulp at the beater before it was formed into paper, thus eliminating the separate process of tub-sizing by which gelatine is applied after the paper is formed.

Although the histories of papermaking record that alumrosin size was introduced to the United States about 1830,10, 20 the data from the present study indicate infrequent use in book papers before the 1850's. After 1870, however, it was used

almost universally (Tables 1, 3).

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The reactions of alum and rosin vary with the conditions of papermaking and the quantities used. Alum (aluminum sulfate) is of course itself acidic and when used to excess promotes this condition in the paper. But even this characteristic is of minor importance compared to the liberation of sulfuric acid that takes place when the aluminum sulfate combines with the sodium resinate to form aluminum resinate (the water-repellent size), sodium sulfate and sulfuric acid. It is this reaction that often gives alum-rosin sized papers values of pH 4.2-5.0 as contrasted with values of pH 5.5-6.5 for tub-sized papers with gelatine/glue. And it is because of this reaction that the introduction of alum-rosin size contributed more to the deterioration of paper than any other development in papermaking of the 19th century, a contribution that persisted into the present century.7, 84, 85

Fillers (Loading Materials) - Although the practicability of

• 17 •

using clay as a loading material for paper was established in England by William Cookworthy as early as 1733, it did not become generally used for that purpose until the 19th

century.

By 1870 the use of clay as a loading material was common practice. Hansard and Murray found the sulfates of calcium and barium in use as loading materials in England in the 1820's and described methods for the detection of these substances. They condemned the use of all sulfates as harmful to permanence. 4

The writers of the early 19th century intimate that loading materials were used to increase weight. By replacing fibers, however, they reduced strength. Modern fillers are looked upon favorably as contributing to the opacity of paper. They are in general either inert or can even buffer acid which would otherwise manifest itself. However, they have an abrasive

action on the fibers when the paper is in use.

Coated Paper—Loading materials or fillers are added to the pulp before the formation of the paper. Coatings, by contrast, are applied to the substrate after it is formed. Coatings are added to provide a smooth or other special surface either for the sake of appearance, e. g., gloss, or to meet special press requirements such as for the printing of half-tone engravings. Although invented in the 18th century, the use of coated papers in books (except for occasional plates) is largely a 20th century development and no examples are found in the book papers investigated in the present study. Some coatings are alkaline and contribute to the permanence of paper because they have a buffering effect upon the base papers sized with alum-rosin.

Groundwood Fibers—Even the increased supply of fiber promoted by the cotton gin could not meet the 19th century demand for more and cheaper paper. The long series of attempts to make paper economically from wood culminated in the groundwood process, invented in Germany by Friedrich Gottlob Keller in 1840 and introduced into the United States shortly thereafter. Groundwood is still a principal ingredient

(about 75%) of newsprint.

Groundwood papers are generally weak and short-lived. On

the one hand their weakness results from the fact that ground-wood consists of minute chips of cellulose and non-cellulose material in an approximately 50/50 ratio. The latter serve primarily as filler and lack the fibril-bonding properties of well-prepared rag and chemical wood fibers. Their short life, on the other hand, derives from the fact that the non-cellulose materials break down into acidic compounds making this type of paper auto-destructive. The reaction is triggered by light, but even when protected from light and air (as in a bound volume) the life of newsprint may be limited to 15-20 years, while under full exposure to light and air it may last only a few weeks. Its deterioration may be still further hastened by other factors, such as alum-rosin size.

Many attempts were made by librarians after 1900 to prevent the deterioration of newspapers and other groundwood papers by sealing them from the air, but these attempts proved unsuccessful. Meanwhile, we know from experience that cellulosic materials, if properly prepared, do not need to be excluded from the air but have endured for hundreds and even

thousands of years.

Chemical Wood Paper—Although groundwood paper met a demand which could be satisfied by papers of low strength and poor appearance, the need still persisted for substitutes for rag

fiber for book and writing papers.

The soda process for making paper by cooking wood chips in a solution of sodium hydroxide was developed in England by Hugh Burgess and Charles Watt in 1851, and patented in the United States in 1854.^{19, 20, 36} In general, this process produced short fibers, lacked good purification methods as well, resulting in low strength. Nevertheless, soda fibers provided an acceptable extender of rag fibers and are found as a frequent ingredient of papers beginning in the 1850's.

The sulfite process, in which wood chips are cooked in a solution of sulfite of lime, was invented beginning in 1857 by Benjamin and Richard Tilghman of Philadelphia, and introduced on a commercial scale in the 1880's. Although long strong fibers are now produced by this process, examples found during the present study are generally short and the paper

made from them is weak (Table 1).

The sulfate process, in which wood chips are cooked in sodium sulfate, was invented in Germany by Carl F. Dahl in 1884,10 but was not employed commercially in the United States during

the 19th century.

Other Substitutes for Rag: Straw, Esparto-Over the years many sources of cellulose fibers have been found which are capable of being made into paper, and at one time or another many of these have been used commercially. At mid-19th century there were even in the United States several short-lived ventures for the manufacture of paper from Egyptian mummywrappings.19 However, of the substitutes for rag other than wood, the most economically important are straw and esparto. Straw actually came into use before wood, since it does not require equally harsh chemical treatment; paper from straw was made at Chambersburg, Pennsylvania, in 1829 and American production was 100 tons a day in 1871.19 It is found as an admixture in papers in the present study. Esparto is a North African grass known there and in France as alfa. It was first used in paper in England in the 1850's and was introduced into the United States in the 1860's.19 It is more frequently found in English and French than in American papers and was not identified in the sample of this study.

The Jordan — Named for its inventor, Joseph Jordan, a Pennsylvanian, this machine was introduced in 1860 and used primarily to refine fibers further after working in the beater. 19, 20 Unfortunately, the Jordan was too often used to chop or shorten fibers, producing a weaker paper. Some thought this gave better printability; therefore, shortening the fibers became an acceptable practice. Some papermakers continue to harbor the misconception that printing papers do not need strength. 37

Today, papermakers find that, with appropriate adjustments, this machine can be used to bruise the fibers so as to provide uniform fibrillation. Currently the Jordan is being used for this purpose in order to produce optimum flexibility in per-

manent/durable book papers.

IV. Discussion of the Test Data

The test data for the 500 books comprising the sample are presented in Table 1. The arrangement is by decade; within decades the specimens are ranked in ascending order of folding endurance values C. P. (Cross Printing) in the uninked areas.

Because the C. P. direction is the one in which principal folding and tearing stresses occur in books when actually in use, unless otherwise stated the test data cited will be for this direction.

The adequacy of the sample was checked in the following manner. For each decade, the median values of the folding endurance and tear resistance data of the first 25 papers tested were compared with the same values for all 50 papers after the second 25 were tested. As seen in Table 2, the differences between these sets of figures were negligible, and it was consequently concluded to be unnecessary to test additional specimens.

Because of the abnormalities that may affect individual books, conclusions have been based not upon data from single specimens, but instead upon median or average values from groups of books.

Based on the data of Table 1, the 500 papers of the study fall into three chronological groups, broadly differentiated by fiber content and method of sizing, as follows:

- The first group consists of papers for the years 1800-1849, composed entirely of rag fibers and with only 6 papers having alum-rosin size.
- The second group, 1850-1869, is in a transitional stage: the industrial revolution of papermaking. Fiber content varies from rag to chemical wood, sizing from gelatine/glue to alum-rosin.
- In the third group, 1870-1899, the papers are composed of rag, straw, groundwood and chemical wood fibers in varying amounts, and alum-rosin size predominates.

First Group, 1800-1849—Although papers of this period are

the oldest, they are also the strongest of the three groups (Tables 1, 3). The exclusive use of rag fibers, the strongest of the fibers used for papermaking, offers an obvious explanation.

The importance of initial strength as a factor contributing to longevity is demonstrated in Fig. 1. There the deterioration regression lines of two papers are shown: one composed of strong rag fibers of high initial strength, the other composed of weak hardwood fibers prepared by the soda process. Both papers have the same rate of deterioration, as shown by the parallel regression lines, but the paper with the greater initial strength has a prospective useful life more than twice that of the weaker paper.

An estimate can be made of the original strength range of these papers by examining those which, because they are least acid, may be supposed to have lost least strength since their manufacture. In Table 9 are shown the results of testing the three strongest of the least acid papers of each decade. For the papers of the first group the average pH ranges from 5.5 to 8.0 and the folding endurance from 217 to 978 folds.

The fiber content in all cases is rag.

While the papers of this group were the strongest of the three, they are much lower in strength than might be expected of all-rag papers and cannot be considered strong in any absolute sense. Their median folding endurance (18 to 35 folds) is in the newsprint category, and only one paper in twelve has a folding endurance above 200 folds. Even allowing for aging, these values are low as compared with the initial strength range of new strong all-rag papers in which the folding endurance is between 3,000 and 6,000 folds. They are also well below the values of the seven old papers, 1534-1722, with an average folding endurance of 396 folds, which were the subject of a previous study.⁴⁸

Acidity—Although the median folding endurance of the 1800-1849 papers, with folds ranging from 0 to 1,483, represents the end-result of many different factors, in general their strength is in inverse proportion to their acidity. This relationship appears conspicuously in Table 3, where the median pH rises from 4.6 to 5.8 over the first five decades of the

century, while the median folding endurance increases from 18 to 35 folds.

Similarly, of the 55 papers of the period having pH 6.0 or higher 58% have a folding endurance in excess of 50 folds, while of the 195 papers below pH 6.0 only 28% are within this strength category (Table 4).

These data raise questions both as to the source of the acidity and as to the cause of the improvement from 1800 to 1849.

As to the cause of the acidity, alum-rosin sizing can be exculpated as a general source, for it was found in only six of the papers. It seems likely, however, that alum used to harden the gelatin/glue size is a principal cause (see the discussion

of residual chlorides and sulfates, below).

With respect to the general improvement over the period, it is natural to conclude that this is due to the decreasing age of the specimens. This conclusion is probably erroneous. The difference in age of 50 years can hardly account for the approximately six-fold difference in acidity. While it is difficult to determine the exact cause of the decrease in acidity during the last three decades of this period, it is quite possible that the findings of Murray had a decided effect on the papermakers. No further instances of books "CRUMBLING LITERALLY TO DUST" are reported. Murray made many contributions to the papermaking industry, but his detection of acidity in paper was the most significant. Perhaps his warnings on acidity, together with improvements in techniques, brought about increased quality in book papers.

Cotton vs. Linen—From this first group, 15 papers per decade, chosen at random, were analyzed for comparative content of cotton and linen fiber, with a view to ascertaining whether the increased production of cotton after the invention of the cotton gin had a significant effect upon the initial strength of papers by increasing the quantity and quality of clippings or worn rags available to the papermaker in other ways (Table 15). Unexpectedly, the cotton content remained at approximately the same (30%) level for the first four decades and did not increase significantly (to 65%) until the fifth decade.

However, because—as pointed out earlier—cotton fibers are more likely to be well fibrillated than flax, and since good fibril-

lation is conducive to good folding endurance, it may be supposed that some increase in strength may have resulted from the increased use of cotton. However, the evidence on this point is not clear.

Chlorides and Sulfates—Exploratory tests for chlorides and sulfates were made on ten of the strongest and ten of the weakest papers, 1800-1837 (Table 5).

Unexpectedly, small traces of chlorides were found in most papers. Known sources of chlorine are calcium hypochlorite used for bleaching rags and half stuff (pulp), and chlorine gas sometimes used to bleach finished paper.^{3, 4, 23, 24} Since most chlorides are soluble it is believed that many were leached (soaked) out in the long soaking period and by agitation in the beater.

Sulfates may have originated from several sources. Early bleaching methods called for repeated soakings of cloth in lime water which contained extract of wood ashes, followed by rinses in a dilute solution of sulfuric acid or alum water.²¹ Insoluble calcium sulfate, precipitated by this treatment, may have remained harmlessly in the fibers.

An even more probable source of sulfates is the alum (probably potassium aluminum sulfate) used to harden the gelatine/glue size. Alum was either introduced in the beater or added to the tub size.^{3, 4, 34} The resultant sulfates would remain in the papers. The low pH found in most of the papers 1800-1849 can most likely be attributed to these sulfates.

A third possible source of sulfates, exemplified by specimen no. 502, is the use of gypsum (calcium sulfate) as a filler.^{3, 4} There is no reason to suppose that this insoluble, near-neutral, and relatively inert substance is responsible for deterioration.

Second Group, 1850-1869—The 1850's and 1860's constitute a transition period in which straw and wood substitutes began to displace rag fiber, and in which cheap processing produced still other effects. The papers of the period show an enormous drop in strength from the previous period. The median folding strength of the papers of the 1860's is 77% below that of the 1840's—8 folds as compared with 35 (Tables 1, 3). Of the papers of the period having a pH 6.0 or more

only 43% (as contrasted with 58% for the previous period) are

stronger than newsprint (Table 4).

The strongest papers of the period continue (as might be expected) to be all-rag. But the test data disclose an unexpected situation: the median folding strength of even the all-rag papers of the 1850's is less than half that of the 1840's, and that of the 1860's has again dropped by more than a third (Table 6). Of the part-rag and no-rag papers of the period it can be said only that they are in an even worse plight.

What has happened? It is obviously not simply the substitution of non-rag for rag fiber that has caused the decline. We

must look for other causes.

They are not far to seek. In the first place, the acidity of these papers has increased in inverse proportion to their strength. The mean acidity of the papers of the 1850's is double that of the 1840's (pH 5.4 to 5.1) and that of the 1860's is nearly doubled again (pH 5.1 to 4.9; Table 3).

In the second place these papers show increasingly wide use of alum-rosin size—a use affecting only 10% of papers in the 1840's, but 32% in the 1850's and 42% in the 1860's

(Table 3).

In the third place there is a marked decline in the quality of fiber as exemplified by fiber length. Fiber of good length is found in 84% of the papers of the 1840's but in only 64% of

papers of the 1860's (Table 3).

It may be assumed that the use of fiber of shorter length than was previously employed contributed to somewhat lower initial strength of papers but did not directly cause the rapid deterioration to present strength levels. The latter can, however, be fully accounted for by the increased acidity, and this in turn by the use of alum-rosin size. The connection between alum-rosin size and acidity is shown in Tables 7 & 8 where it is seen that all-rag papers of the period, if rosin-sized, are more acid than those not so sized.

So pervasive was the debasement of quality in the papers of this period that even the all-rag papers well on the alkaline side and with good fiber length show only half or less of the strength of papers with similar characteristics of previous dec-

ades (Table 9).

Third Group, 1870-1899—In the papers of this period the transition that commenced in the 1850's is brought to completion. Rag is rapidly losing its dominance as a constituent of book papers. In the final decade of the century all-rag paper disappears entirely from the sample; 80% of the papers are part-rag, but 20% are no-rag, composed instead of wood or straw fibers. The quality of fiber as measured by fiber length has continued to decline. The use of alum-rosin size has become all but universal. The century ends with papers of equally excessive acidity as those with which it began, and paper strength has reached an all-time low (Tables 1, 3).

Only two papers of the whole group retain a folding strength greater than that of newsprint; 10% of them are in newsprint category and 52% are below newsprint and are no longer fit for regular library use; 37% are in the restoration category (Table 4).

Until the present study it was not realized that the weakening of fiber and the widespread application of alum-rosin size occurred simultaneously with each other and with the introduction of wood fibers.

Since the last-mentioned occurrence figured more conspicuously than the others in the transition through which paper passed in the second half of the 19th century, wood fibers have received the greatest share of blame for the degradation of paper in that period. It can be seen that this was undeserved.

While the use of short fibers undoubtedly contributed to lowering of the initial strength of paper, poor length was not peculiar to wood fibers. The decline in fiber length is found in all-rag and part-rag as well as in no-rag papers (Table 8). The introduction of the Jordan after 1860 was another factor besides chemical processing contributing to the shortness of fibers.

What was the initial folding strength of the papers of this period? In an effort to suggest an answer to this question, the folding strength values of the three strongest of the least acid papers of each decade have been averaged. For the decades 1870-1899 a range of 12-90 folds was obtained (Table 9). On the assumption that the near-neutral characteristics of these papers have prevented much deterioration since their man-

ufacture it may be concluded that these values approximate their

original strength.

For the deterioration from initial to present strength the high acidity, due primarily to alum-rosin size, provides adequate explanation (Tables 8, 10, 11). A dramatic illustration of the relation of acidity to deterioration is found with respect to nine papers containing groundwood. Those with the highest acidity are in the zero-fold category, even though one of them contained 60% rag fibers, while those with lower acidity still retain considerable strength in spite of the groundwood (Table 12).

Just as for the previous period, the principal source of acidity of the papers of 1870-1899 is undoubtedly alum-rosin size, and it rather than wood fiber must bear the chief blame for the de-

gradation of paper in this period.

Machine vs. Hand-Made Paper—It was mentioned in an earlier chapter that the Fourdrinier (continuous) papermaking machine has been suspected of affecting adversely the strength of paper because of its inability to make a "near square sheet," namely, a sheet in which the fibers lie equally in all directions,

as was formerly obtainable in hand-made paper.

To test this conjecture, the ratio of the folding endurance in both directions (C.P. to W.P.) of the 50 papers of the decade 1800-1809 (when paper was still mostly hand-made) was compared with the same ratio for the 50 papers of the decade 1850-59 (when the papermaking machine had almost completely displaced the hand mold). The same 1:2 ratio was found for both decades, thus failing to find any superiority in this respect in the hand-made ever the machine-made paper.

Effect of Printer's Ink—It has been established that the commonly used black writing ink of the 19th century contained sulphuric acid in varying amounts and that its use was injurious to paper.²² The effects of printer's ink on paper has not, by contrast, been previously studied. The measurements made during the present study of the folding endurance of 500 book papers and of their pH values in both inked and uninked areas, as recorded in Table 1, have made it possible to reach some preliminary conclusions on this matter.

A 19th century printing ink consisted basically of carbon

black and boiled linseed oil.^{22, 38, 39} Soon after application to the paper the oil oxidized and polymerized to form an encrustation around the fibers of the paper. This, together with damage to the fibers by pressure from the type, may be suspect-

ed of reducing the flexibility of paper.

To estimate this reduction, if any, the 48 papers in the sample having a strength of 25 or more folds and with a difference between the inked and uninked areas of $\pm pH$ 0.1 or less were selected for evaluation. Specimens with a lower folding strength were eliminated as being likely to produce erratic values, while a greater pH difference was expected to reflect greater deterioration in one of the two areas. These sampling restrictions eliminated the papers made after 1850. As seen in Table 13, it was found that there was a 70% retention of folding endurance of the inked areas when compared with the uninked areas, indicating a decided loss (average of about 30%) due to encrustation of oil in the fibers, etc.

However, the data in Table 1 indicate that in some papers the inked areas are considerably more acid or alkaline than the uninked. This prompted an investigation of the effects that ingredients of ink other than carbon and oil might have on a paper's strength over a period of years. For this purpose, from the 160 papers in the sample having a strength of 25 or more folds the 21 were selected having a difference between the inked and uninked areas of $\pm pH$ 0.3 or more. These papers were retested (with an average of 32 strips each) for folding endurance values for the inked and uninked areas. The relatively large differences in pH could be expected to be reflected in greater differences in folding strength than was caused by mere encrustation.

The results are shown in Table 14. There it appears that the inked areas retain on the average only 40% of the folding strength possessed by the uninked areas. This is a 30% greater loss than was found to be due to encrustation (Table 13). It may thus be estimated that injurious ingredients in the ink have caused some 13% of the 160 papers having a strength of 25 or more folds to lose some strength.

To develop similar values for the papers with a strength of less than 25 folds would require much detailed testing. It may

be assumed, however, that the values would be about the same for all papers. Nevertheless, because of the many variables involved such as thickness of sheet, amount of ink deposited, type pressure, etc., the values found must be considered to be only approximate.

However, it is worth noting that, in contrast to the effect of writing ink on manuscripts during the 19th century, no instances have been found of visible damage to paper by printer's ink

during that century.

V. Remedial Measures

It is hoped that the findings of the present study may (a) provide some answers to the persistent questioning as to what happened to the book papers of the 19th century, (b) provide a basis for estimating the magnitude of the paper deterioration problem, (c) assist toward designing a preservation program, and (d) contribute toward an understanding of paper that will

benefit from 19th century experience.

The Magnitude of the Paper Deterioration Problem—In Table 16 the 500 papers of the sample are categorized on the basis of the pH values of the uninked areas. It is seen that 8.4% of the total had a pH 7.0 and above, i.e., neutral or alkaline. There is every reason to expect such papers to be stable. An additional 7.4% of the total have a pH 6.0-6.9, i.e., near-neutral. It is believed that papers of this value are relatively stable. These two categories comprise 16% of the total. For the preservation of papers in these categories librarians need feel no immediate concern.

It is the papers below pH 6.0 for which concern must be felt and which must form the subject of a paper-preservation program if they are to survive to meet the needs of research. For these papers are unstable to greater or less degree and are deteriorating with greater or less rapidity. They comprise 421

of the 500 papers or 84% of the entire sample.

This 84% of the total is made up of 78% of the 1800-1849 group, 79% of the 1850-1869 group and 99% of the 1870-1899 group. The anticipated rates of deterioration, based on the pH values, can be classified as (a) 18% medium (pH 5.2-5.9), (b) 37.6% high (pH 4.6-5.1), and (c) 28.6% very high

(pH 4.0-4.5).

In addition to highly acid papers, those with low folding endurance and tear resistance contribute to the count of unusable papers. Papers in the "easily torn category" or with a folding endurance of 0-1 fold are not suitable for regular library use (Table 1). By these criteria 153 papers constituting 31% of the total sample must be accounted as unusable, comprising 10% of the 1800-1849 group, 22% of the 1850-1869 group and 69% of the 1870-1899 group. Many others in the sample

will reach the unusable category in a few decades unless pre-

viously deacidified.

Prevention of Deterioration—It is the conclusion of this and of other studies that acidity is a principal cause of deterioration in book paper. Consequently, the two best methods for extending the useful life of book papers are (a) to deacidify the acid papers, and (b) to store all papers at low temperature. These are discussed below. However, it should be said immediately that regardless of the benefits expected from cold storage, acid should in any case be eliminated from papers deserving optimum longevity, for although lower temperatures may decrease the activity of acid they do not completely inactivate it.

Determination of Papers Needing Deacidification—In general, all papers below pH 6.0 should be deacidified if they are to be preserved indefinitely. Since the degree of acidity doubles with each drop of 0.3 in pH value, the urgency for deacidifica-

tion increases in the same proportion.

A fully reliable test for acidity requires that a sample of the paper be soaked in a solvent so as to produce an extract on which the test is made with a pH meter. Such a procedure is necessarily time-consuming and laborious, and simpler and quicker tests have been sought. These include surface tests with special electrodes for the pH meter, and colorimetric spot tests. However, surface tests on modern papers should be used with caution because coatings or surface sizings may have different characteristics from the interior of the paper.

The results of the chlorophenol-red test (described in the chapter on Tests) are reported in Table 1 where they can be compared with the results of cold extraction tests using the Beckman pH meter. The two sets of results are sufficiently close as to permit the spot test to be considered satisfactory for determining the need for deacidification of a 19th century book

paper.

Deacidification Processes — This laboratory has developed three different methods designed to deacidify documents. Calcium compounds are used in one, and magnesium compounds in the other two. The condition of the document, the degree of desired effectiveness, and the economy of the process are all factors to be considered when a group of papers is treated.

One of the earliest, and probably one of the most effective methods of deacidification and stabilization of a deteriorated document, is soaking it in a solution of calcium hydroxide and then in a solution of calcium bicarbonate. The fact solution neutralizes the acidity and the second carbonates any residual hydroxide in the paper. Special bronze screens are used to convey the deteriorated sheet in and out of the solutions. For the past twenty-five years this procedure, which is applicable only to separate sheets, has been used successfully for deacidifying documents before restoration by lamination. For a full description of this procedure, refer to item 22 of the bibliography.

The second method consists of soaking the sheets or leaves of a book in a concentrated solution of magnesium bicarbonate. This method, which requires that the book be unbound so as to permit handling sheet by sheet, is faster than the first method described above. Only leaves or sheets in relatively good condition are suitable for deacidification by this process. Procedures and laboratory test results may be found in item 7 of the biblio-

graphy.

The third method consists of spraying a fine mist of magnesium bicarbonate on the sheet and allowing enough time for it to migrate into the fibers of the paper. While this method does not give as high degree of stability as the previously described processes, it is much faster and therefore more economical. Studies by this laboratory indicate that it has good potential application to single sheets and to thin books without the removal of the binding. Thick books offer problems of drying and distortion of the spine. See item 40 of the bibliography.

Increased Stability After Deacidification—Deacidification may be expected to inhibit the principal cause of deterioration in book papers. Generally, the deteriorative agents other than acid are present only in small amounts. The exceptions are the non-cellulose components of groundwood, but acidity appears to be a factor in triggering a breakdown of these components (see Table 12 and the discussion on page 27). In any case, the number of hard-cover books made of paper containing

groundwood appears to be small (Table 1).

Changes Caused by Deacidification—The visible changes

32

caused by deacidification are relatively minor. Yellowed papers often lose some discoloration. A loss of the impression of the type often occurs but is observable only upon close examination. A slight increase in caliper (thickness) usually occurs as a result of the relaxation of the fibers while wet. Printer's ink is not affected by deacidification, but writings in other than printer's ink may possibly be affected. However, the discussion of these is outside the scope of the present study.

Nearly Unusable Papers—Many of the books in the present study possess a strength of only 0-1 fold. Such papers are no longer suitable for regular library use. However, even these

can be preserved for future use in research.

Studies of this laboratory indicate that the folding endurance and tear resistance values of a paper continue to follow the same pattern after it has reached the restoration category as before. Thus, if it took 50 years for a paper to deteriorate from an initial 1000 folds to one fold, it would require another 50 years for it to deteriorate to 0.001 fold, a strength believed to be slightly above that of charred paper, i.e., near-dust. However, if the paper is deacidified when it still has one-fold strength, it may require some hundreds of years to reach the near-dust category. During this time it can be photographed, and if it is to be put to more severe use it can be deacidified and laminated with cellulose acetate film and a high grade tissue, a process which offers a satisfactory method of strengthening a weakened sheet.

Courses Open to the Librarian—As a result of this study the librarian may choose two courses of action for nineteenth

century books containing high acidity.

The first course consists of leaving the volume in its original format and allowing a rapid rate of deterioration to reduce it to dust.

The second course is to tolerate a few barely observable changes through deacidification in order to increase the paper's

longevity by many years.

Which course to choose is the librarian's decision. Each individual book presents different problems. Volumes free of acidity offer only those problems of furnishing good storage conditions, careful handling etc.

33

Storage at Low Temperatures—While the preservative effect of low temperatures is a matter of everyday experience, it remained for this laboratory to call attention to the converse of the situation—namely, to the highly deteriorative effect of the temperatures at which books are typically stored in American libraries.^{7, 2, 41} This observation, which was prompted by accelerated aging tests, consisted of the tentative conclusion that the life expectancy of book paper is multiplied by a factor of approximately 4.5 with every drop in temperature of 15° C.

This laboratory is currently conducting experiments to ascertain more precisely the effect of temperature (and associated humidity) upon the life of paper and to design the arrangement for making practical use of this information. Meanwhile, evidence continues to accumulate supporting the desirability of low temperature storage for cellulose materials—e.g., the flora found in the mouths of mammoths frozen in the Siberian tundra 30,000 years ago,18 the well preserved newspaper collections found in the unheated (ca. 45° F.) bookstacks of many European libraries,41 and a book found frozen in the Antarctic in 1912 and recently recovered in excellent condition. Dr. F. Lyth Hudson, Senior Lecturer in Paper Science at the University of Manchester Institute of Science and Technology, Manchester, England, has recently turned over to this laboratory a portion of the book for further preservation in its deep freeze.42

VI. Summary

The purposes of this investigation were (a) to ascertain the present strength of 19th century book papers, (b) to identify the principal causes of deterioration, (c) to propose a simple method for identifying volumes requiring stabilization, and (d) to recommend appropriate methods of stabilization.

Fifty books for each decade, 1800-1899, representative of non-fiction trade books of the period and likely to be found in the collections of American research libraries, were assembled on a random (first come, first acquired) basis. Most were published in the United States; a few, especially for the early decades, were of British and Continental origin.

The adequacy of the sample was tested by comparing the findings for the first 25 books for each decade with those of all 50 books for the decade. It was found that the results of the second 25 did not significantly alter the findings reached with the first 25.

More than in any previous period, papermaking in the 19th century was affected by technological developments resulting from efforts to meet the ever-increasing demands for more and cheaper paper. Chapter III lists the more important of these developments from the view of their effect upon the permanence and durability of paper.

The tests applied to the papers in the course of the investigation are described in Chapter II. They included tests for folding endurance, tear resistance, acidity (two tests), presence of groundwood and rosin, as well as fiber analysis and a few special analyses (e.g. for chlorides and sulfates for selected specimens).

Based on the test data, the papers of the sample fall into three chronological groups, broadly differentiated by fiber content and method of sizing. The first group, 1800-1849, consists entirely of all-rag papers, all except six of which are sized with gelatine/glue. The second group, 1850-1869, is transitional: rag fiber was giving way to wood and gelatine/glue to alumrosin sizing. In the third group, 1870-1899, the transition is completed; papers consist of rag, straw, groundwood and chem-

ical wood in varying amounts, and alum-rosin size predominates.

The papers of the first group are the strongest of the three. Their median strength increases decade by decade from the first to the fifth decades of the century, commencing near the lower strength level of newsprint (18 folds) and ending near the upper (35 folds). This is, however, a much lower strength than we should be able to expect of all-rag papers. The immediate explanation is found in the acidity of these papers which, starting at a high level in the first decade (pH 4.6), gradually decreases to the fifth (pH 5.4). This acidity is probably in major part due to the use of alum in the sizing and other processes. The neutral papers of the group still retain, by contrast, much of what may be supposed to be their original strength. The evidence suggests that the poor condition of the papers of the first decade reflects the revolution in paper manufacture which took place around the turn of the century, while the improvement in the subsequent decades represents an adjustment to the new processes and materials.

The strength of the papers of the second group, 1850-1869, takes a plunge: for the 1850's it is less than half that of the 1840's and for the 1860's it has again been reduced by half (Table 3). Since this is the period in which wood fiber began to displace rag, a principal responsibility for the impairment of paper has been popularly imputed to wood. The test data do not bear this out. They show that the all-rag papers of the period (which are still in the majority) suffered the same sharp loss in strength as did the part-rag. Corresponding to the halving of strength in these papers was a doubling in acidity, together with the increasing use of alum-rosin size, and a trend toward the use of shorter fiber. It is concluded that these papers show the combined effects of lower initial strength due to poorer materials and of more rapid deterioration due to higher acidity. There is no doubt that the major source of the latter was alum-rosin size, which in this way contributed more to the deterioration of book paper than any other development in papermaking of the 19th century—a contribution which persists into the present century.

In the papers of the third group, 1870-1899, the tendencies

observed in the second group are confirmed and fulfilled, and the transition to the use of cheaper fibers and manufacturing processes can be seen to be completed. For the papers of the final decade of the century the use of fiber of poor length has further increased, the use of alum-rosin size is all but universal, acidity has again doubled, and the median strength of papers has sunk to an all-time low, just above the restoration point. The correspondence between the increased use of alum-rosin size, increase in acidity and lack of strength constitutes impressive evidence of the causal relationship between the first and the last. Additional evidence of the role of acidity is furnished by the fact that even those papers of this period which contain groundwood retain a surprising amount of strength at lower acidity levels.

It has been suggested that the continuous papermaking machine contributed to the weakening of paper because it did not maintain, as did the hand process, a balance of strength between the two directions of the paper. A comparison of handmade papers of 1800-1809 and machine-made papers of 1850-

1859 did not substantiate this suggestion.

The chlorophenol-red spot test was found to be reliable for identifying 19th century book papers lower than pH 6.0, and consequently needing stabilization. However, the spot test should not be expected to be reliable with coated and surface-sized papers.

Methods for stabilizing acid papers, described elsewhere

by the present author, are mentioned and cited.

While writing ink used in the nineteenth century is known to be injurious to paper because of its sulfuric acid content, conclusions from this study indicate that printer's ink did no visible damage to the nineteenth century papers tested. There was, however, a loss of 30% in folding strength due to encrustation of the ink and some loss in 13% of the papers due to injurious ingredients (other than carbon and oil) in the ink.

This laboratory has previously called attention, in qualitative terms, to the deleterious effects on books of over-heated book stacks. It is now conducting experiments to measure more precisely the effects of storage temperature on books and to find

practical applications for the information.

APPENDIX A

List of Books Tested 1800-1899

	2000 2000
Sampl	le e
No.	
521.	E. Gibbon. The history of the decline and fall of the Roman empire.
<i>02</i> 1,	v. 7. Philadelphia, 1805.
522.	W. Russell. The history of modern Europe. v. 5. Philadelphia, 1801.
523.	W. Russell. The history of modern Europe. v. 1. Philadelphia, 1800.
524.	S. Smith. Trial of Samuel Chase. v. 11. Washington, 1805.
525.	H. Flaccus, Opera, London, 1804.
526.	J. Sansom. American letters from Europe. v. 2. Philadelphia, 1805.
527.	A. Adam. The world. v. 4. Philadelphia, 1803.
528.	T. Ruddiman. The rudiments of the Latin tongue. Trenton, 1805.
529.	W. Russell. The history of modern Europe. v. 4. Philadelphia, 1802.
530.	E. Gibbon. The history of the decline and fall of the Roman empire.
600	v. 1. Philadelphia, 1804.
629.	H. Corp. An antidote to the miseries of human life. New York, 1809. J. Morse. A new gazetteer of the eastern continent. Boston, 1808.
630. 648.	V. Denon. Travels in upper and lower Egypt. v. 1. New York, 1803.
649.	The Federalist on the new constitution. v. 1. New York, 1802.
650.	M. De Bousmard. Essai general de fortification. v. 3. Paris, 1802.
656.	M. Langles. Recherches auatiques au memories. Paris, 1805.
657.	F. Buchanan, A journey from Madras. v. 2. London, 1807.
658.	W. Russell. The history of modern Europe. v. 4. Philadelphia, 1800.
659.	W. Russell. The history of modern Europe. v. 5. Philadelphia, 1802.
660.	L. de Tousard. American artillerist's companion. v. 3. Philadelphia,
	1809.
667.	N. Wanostrocht. Grammar of the French language. Dublin, 1801.
668.	S. Parker. American citizen's sure guide. Sag-Harbor, 1808.
669.	F. Bacon. Essays, moral, economical & political. Boston, 1807. J. Perrin. Entertaining and instructive exercises. New York, 1802.
670.	D. Campbell. A narrative of the extraordinary adventures. New York,
671.	1801.
672	T. Clarkson. A portraiture of Quakerism. Philadelphia, 1808.
673.	
••••	Paris, 1802.
938.	I. Moore, The young gentleman and lady's monitor. Hartford, 1804.
939.	An editome of the arts and sciences. Philadelphia, 1804.
940.	T. Smith. The naturalists's cabinet. London, 1807.
981.	
	London, 1809.
982.	
002	London, 1809. J. Miller. A treatise containing the elementary part of fortification. London.
983.	
QQA	don, 1807. H. Card. History of the revolution of Russia. London, 1803.
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List of Books Tested 1800-1899 1800-1809

Sample No. 985. J. Burlamaqui. The principles of natural & politic law. v. 2. Cambridge, Mass., 1807. 986. The American register or general repository. v. 3. Philadelphia, 1808. 987. J. Marshall. The life of George Washington. v. 5. Philadelphia, 1807. The American register or general repository. v. 4. Philadelphia, 1809. 989. G. Adams. Lectures on natural and experimental philosophy. v. 3. Philadelphia, 1807. J. Chitty. A treatise on pleading. v. 2. New York, 1809. *9*90. E. Williams. Report of cases argued & determined in the Supreme 991. Judicial Court of the State of Massachusetts. v. 1. Northampton, 1805. G. Adams. Lectures on natural and experimental philosophy. v. 2. Philadelphia, 1806. W. Broughton. Voyage de diconvertes. Paris, 1807. 993. 994. U. S. Journals of Congress. Philadelphia, 1801. 995. H. St. John. Letters on the study and use of history. Paris, 1808. 996. W. Stenhouse. Tables of simple interest. London, 1806. 997. A. Adam. The world. v. 1. Philadelphia, 1803. 998. Bible. Das Neue Testament. Hagerstown, 1806. 999. P. Quillet. Etat actuel de la legislation. v. 2. Paris, 1805. 1000. P. Quillet. Etat actuel de la legislation. v. 1. Paris, 1805.

1810-1819

T. Smollett. History of England. v. 9. Edinburgh, 1810. J. Mair. Introduction to Latin syntax. New York, 1811. D. Hume. The history of England. v. 11. Edinburgh, 1810. J. Ross. Historiae. Philadelphia, 1812. G. Tomline. Remarks on the refutation of Calvinism. Philadelphia, 1817. T. Smollett. History of England. v. 1. Albany, 1816. C. Coate. History of modern Europe. v. 6. Philadelphia, 1811. J. Rousseau. Les confessions. Paris, 1813. Second usurpation of Buonaparte. v. 2. London, 1816. W. Shakespeare. Plays. v. 1. London, 1811. **540.** J. Buckingham. The polyanthos. v. 1. Boston, 1812. T. Campbell. Specimens of the British poets. v. 6. London, 1819. Message from the president. Washington, 1818. 943. H. Fielding. Works. v. 5. New York, 1814. H. Fielding. Works. v. 2. New York, 1814. I. Hill. Rules and regulations for the field exercise. Concord, 1817. Pennsylvania. Laws of the Commonwealth of Pennsylvania. v. 4. Philadelphia, 1810. A. Humboldt. Political essays on the kingdom of New Spain. v. 2. New

York, 1811.

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1810-1819

Sample

No.

949. J. Monroe. Message from the president. Washington, 1816.

950. U.S. Journal of the Senate. Washington, 1816.

951. Pennsylvania. Laws of the Commonwealth of Pennsylvania. v. 2. Philadelphia, 1810.

A. de Moleville. The history of Great Britain. v. 4. London, 1812.

953. U. S. State papers. Washington, 1814.

954. The Federalist on the new constitution. Washington, 1818. 955. D. Hume. The history of England. v. 7. Edinburgh, 1810.

956. T. Morell. An abridgement of Ainsworth's dictionary. Philadelphia, 1818.

957. W. Muller. The elements of the science of war. London, 1811.

958. A. Humboldt. Political essays on the kingdom of New Spain. v. 1. New York, 1811.

959. Sallust. Opera. Philadelphia, 1814.

960. N. Dufief. A new universal and pronouncing dictionary. Philadelphia,

961. L. Murray. Sequel to the English reader. New York, 1817.

962. Key to the exercise adapted to Murray's English grammar. New York, 1815.

963. Bible. Le Nouveau Testament. Boston, 1811.

964. J. Redman. The American dispensatory. Philadelphia, 1818.

965. W. Shakespeare. Works. v. 3. Boston, 1810.

966. H. Blair. Lectures on rhetoric and belles lettres. New York, 1817.

967. L. Sterne. Works. v. 1. New York, 1813.

968. S. Lacroix. An elementary treatise. Cambridge, 1818.
969. D. Hume. The history of England. v. 8. Edinburgh, 1810.
970. Letters of Junius. v. 2. Philadelphia, 1813.

971. Das gemeinschaftliche Gesangbuch. Baltimore, 1818.

972. J. Swift. Works. v. 13. New York, 1812.

973. B. Jenks. Prayers and offices of devotion. Albany, 1817.

974. E. Clarke. Travels in various countries of Europe, Asia & Africa. New York, 1813.

T. Ruddiman. The rudiments of the Latin tongue. Philadelphia, 1818.

976. U. S. Senate documents 1815-1816. Washington, 1815.

977. U. S. State papers. Washington, 1817.

978. U.S. Report of the Secretary of War, Dec. 7, 1818. Washington, 1818.

979. U.S. State papers and public documents. Boston, 1819.

980. M. Marmontel. Les Incas on la destruction. 1817.

1820-1829

501. F. Butler. A complete history of the United States. v. 3. Hartford, 1821. 502. M. Hays. Memoirs of queens. London, 1821.

List of Books Tested 1800-1899 1820-1829

Sample No.

503. F. Antommarchi. The last days of the emperor Napoleon. v. 1. London,

A. Dickinson. Gradus ad Parnassum. Edinburgh, 1821. **541.** 542. T. Smollett. History of England. v. 5. Philadelphia, 1828.

543. J. Newton. Works. v. 3. New Haven, 1828.

544. G. Burder. Village sermons. v. 3. Philadelphia, 1825. 545. Plutarch. Plutarch's lives. v. 3. Philadelphia, 1822.

546. Homer. Homer Ilias. London, 1824.

547. J. Rousseau. *Oeuvres.* v. 1. Paris, 1822. 548. J. Rousseau. *Oeuvres.* v. 21. Paris, 1825.

J. Fried. Enthultte Offenbarung Johannis oder vielmehr Jesus Christi. **549.** Tubingen, 1829.

550. F. Butler. History of the United States. Hartford, 1821.

901. F. Gardua. A Manual of the difficulties of the French language. New York, 1829.

902. C. Ingersoll. Conversations on English grammar. Philadelphia, 1825. 903. Sallust. DeCatilinae conjurationae. New York, 1829.

904. J. Pierpont. The national reader. Boston, 1828.

905. L. Murray. English grammar. Bridgeport, 1824. 906. W. Grimshaw. History of the United States. Philadelphia, 1826. 907. H. Tanner. Memoir on the recent surveys. Philadelphia, 1829.

908. A. Levassiur. Lafayette in America. v. 1. Philadelphia, 1829.

909. A. Jamieson. A grammar of rhetoric and polite literature. New Haven,

J. Calvin. Historical letters. Georgetown, 1821. 910.

U. S. Congress. Secret journals of the acts and proceedings of Congress. 911. Boston, 1820.

C. De Martins. Manuel diplomatique. Paris, 1822.

C. Hatton. A course of mathematics. v. 2. New York, 1826.

Ovid. Metamorphoseon Libri XV. Philadelphia, 1823.

T. Randolph. Memoir, correspondence, and miscellanies. v. 3. Charlottes-915. ville, 1829.

W. Brown. Antiquities of the Jews. v. 1. Philadelphia, 1823. 916.

917. U. S. Congress. Secret journals of the acts and proceedings of Congress. Boston, 1821. J. Sherburne. Life and character of the chevalier John Paul Jones.

918. New York, 1825.

J. Brannan. Official letters of the military. Washington, 1823.

S. Burch. A digest of the laws of the City of Washington. Washington,

41

Relation d'um voyage a Bruxelles et a Coblentz (1791). Paris, 1823. **921.**

A. Butler. Lives of the fathers, murtyrs. v. 6. Philadelphia, 1822.

Cicero. Orationes. Philadelphia, 1826.

The new monthly magazine. v. 4. Boston, 1822. 924.

A. Butler. Lives of the fathers, martyrs. v. 7. Philadelphia, 1822.

1820-1829

No. 926. H. Metcalf. Deutsches Lesebuch fur Anfanger. Boston, 1826. 927. Plutarch. Plutarch's lives. v. 4. Philadelphia, 1822. 928. J. Newton. Works. v. 14. New Haven, 1828. 929. J. Potter. Archaeologia Graeca. New York, 1825. 930. A. Lowe. The Columbian class book. Worcester, 1825. 931. J. Crawford. Journal of an embassy. London, 1828. 932. Virginia. Journal of the House of Delegates. Richmond, 1827. 933. Mexico. Memoria del ramo de Hacienda Federal. Mexico, 1826. 934. Collections, topographical, historical relating principally to New Hampshire. Concord, 1822. 935. C. Mercer. A discourse on popular education. Princeton, 1826. 936. The rudiments of Latin grammar. Boston, 1825. 937. V. Knox. Elegant extracts. v. 1. Boston, 1826

1830-1839

551. H. More. Works. v. 2. Philadelphia, 1832. 552. C. Wistar. System of anatomy. Philadelphia, 1830. 553. S. Smith. Treatise on fever. Philadelphia, 1831. 554. W. Adams. The genuine epistles of the apostolic fathers. Hartford, 1834. J. Milner. History of the church of Christ. Philadelphia, 1835. **555.** 556. Tacitus. Works. Philadelphia, 1836. 557. S. Bloomfield. The Greek testament. Boston, 1837. 558. J. Groves. A Greek and English dictionary. Boston, 1832. 559. Library of useful knowledge, natural philosophy, II. London, 1832. 560. J. Wardrop. Curative effects of the abstraction of blood. Philadelphia, U. S. Resolutions, laws, and ordinances. Washington, 1838. B. Silliman. The American journal. New Haven, 1839. 862. "Liberty." [N. Y.?] 1837. 863. C. Bonnycastle. Inductive geometry. Charlottesville, 1834. M. Clarke. Cases of contested elections. Washington, 1834. 864. 865. A. Picken. The club-book. New York, 1836. 866. W. Duer. Outlines of constitutional jurisprudence. New York, 1833. 867. 868. W. Sullivan. The political class book. Boston, 1831. 869. H. Martineau. Retrospect of western travel. v. 2. New York, 1838. 870. U. S. General regulations for the army. Washington, 1835. 871. P. Horry. The life of General Francis Marion. Philadelphia, 1834. R. Whately. Elements of logic. New York, 1832.
Rhode Island Historical Society. Collections. Providence, 1835. J. Davies. Selections in pathology and surgery. Philadelphia, 1839. C. Jackson. Second report in the geology of the state of Maine. Augusta, 876. Juvenal. Satirae expurgate. Boston, 1833.

1830-1839

Sample No.

- J. Abbott. The young Christian. New York, 1832. 877. A. Combe. Principles of physiology. New York, 1834.
- 879. P. Corneille. Chefs-D'Oeuvre. v. 1. Paris, 1838.
- 880. B. Gould. Adam's Latin grammar. Boston, 1832.
- C. Rollin. Ancient history. v. 4. New York, 1839. 881.
- J. Bunyan. The holy war. Philadelphia, 1830. 882. L. Murray. English grammar. New York, 1838. 883.
- J. Pierpont. The national reader. Boston, 1836. **884.** 885. F. Leverett. The new Latin tutor. Boston, 1836.
- J. Adams. Jubilee of the Constitution. New York, 1839.
- 887. Military and naval magazine of the United States. Washington, 1833.
- 888. N. Chipman. Principles of government. Burlington, 1833.
- C. Buck. Theological dictionary. Philadelphia, 1835. 890. J. Marshall. The life of George Washington. v. 2. Philadelphia, 1838.
- J. Marshall. The life of George Washington. v. 2. Philadelphia, 1833. C. Gutzlaff. Journal of two voyages. New York, 1833.
- The Federalist on the new constitution. Washington, 1831.
- T. Fessenden. Horticultural register and gardens magazine. v. 2. Boston,
- 895. R. Mays. Political sketches of eight years in Washington. Baltimore, 1839.
- E. Wines. Two years and a half in the navy. v. 1. Philadelphia, 1832.
- J. Jones. Memoirs of Rear Admiral Paul Jones. v. 2. Edinburgh, 1830. F. Haisler. Comparison of weights and measures. Washington, 1832.
- J. Herschel. The cabinet cyclopaedia. London, 1833.
- J. Barber. Connecticut historical collections. New Haven, 1836.

- W. Irving. Works. v. 2. New York, 1849.
- 505. H. Trumball. History of the Indian wars. Boston, 1846.
- 506. L. von Ranke. Memoirs of the house of Brandenburg. London, 1849.
- J. Macpherson. The poems of Ossian. New York, 1846.
- H. White. Elements of universal history. Philadelphia, 1849.
- F. Hemans. Poems. Philadelphia, 1845. **563.**
- G. Spring. The Bible not of man. New York, 1847.
- M. Seymour. Mornings among the Jesuits at Rome. New York, 1849.
- S. Coleridge. Biographia literaria. New York, 1848.
- **566.**
- L. Shelford. Shelford on mortmain. Philadelphia, 1842. 567. J. Mitford. A treatise on the pleadings in the suits. New York, 1844.
- **568.**
- H. Walpole. Letters. v. 2. Philadelphia, 1844. 569. N. Chapman. Lectures of the more important eruptive fevers. Philadel-**570.**
- phia, 1844. W. Harvey. Works. London, 1847.
- 674. C. Edwards. On receivers in chancery with precedents. New York, 1846.

List of Books Tested 1800-1899 1840-1849

	1010-1017
Sampl	le e
No.	
676.	N. Willis. The poems, sacred, passionate and humorous. New York, 1845.
677.	R. Wooddesson. Lectures on the laws of England. v. 3. Philadelphia,
	1842 .
678.	C. Williams. Principles of medicine. Philadelphia, 1848.
679.	E. Robinson. Harmony of the four gospels in Greek. London, 1845.
680.	T. Chalmers. Miscellanies. New York, 1848.
731.	J. Bonneastle. An introduction to mensuration. Philadelphia, 1842.
732.	C. Davies. Elementary geometry. New York, 1847.
733.	H. Murray. The encyclopedia of geography. Philadelphia, 1845. J. Fletcher. Checks to antinomianism. New York, 1846.
734.	
735. 736.	J. Liebig. Chemistry in its applications to agriculture and physiology.
130.	New York, 1847.
737.	T Talfourd, Literary sketches, New York, 1848.
738.	I d'Aubigne. History of the Reformation. New York, 1847.
739.	A Tameson, Characteristics of women, Boston, 1840.
740.	S Goodrich Enterprise industry and art of man. Philadelphia, 1040.
841.	F Fenelon Les aventures de Telemaque. Philadelphia, 1045.
842.	T Ryon An introduction to mensuration. Philadelphia, 1041.
843.	Maryland. Journals of proceedings of the House of Delegates. An
	napolis, 1841.
844 .	L. Cheeseman. Differences between old and new school. Rochester
045	1848. C. Jackson. First annual report on the geology of New Hampshire. Con
845.	cord, 1841.
846.	
847.	H Wheeler, History of Congress, New York, 1848.
848.	
0	nhia 1840
849.	
	1846.
850.	The American farmer. Baltimore, 1846.
851.	
	York, 1846.
852.	W. Murrell. Cruise of the frigate Columbia. Boston, 1849.
853	
854	J. d'Aubigne. History of the Reformation. New York, 1847.
855.	D Wherely Flaments of Logic, New York, 1847.
856. 857.	
858	M. Depping. Histoire des Normands. Paris, 1845.
859	A. Polson, Law and lawyers. London, 1840.
860	
500	1950 1950

513. G. de Stael. Corinne ou l'Italie. New York, 1857.

1850-1859

No. Sample J. McClintock. First book in Greek. New York, 1855. P. Bullions. The principles of Latin grammar. New York, 1850. M. Huc. Christianity in China. v. 1. New York, 1857. W. Prime. Boat life in Egypt and Nubia. 1857. R. Foster. Objections to Calvinism. Cincinnati, 1856. 573. D. Webster. Works. v. 1. Boston, 1851. 574. S. Parton. Fern leaves from Fanny's port-folio. Buffalo, 1854. J. Walker. Essays on the intellectual powers. Cambridge, 1851. A. Pope. The poetical works. Boston, 1857. W. Smithson. The Methodist pulpit, South. Washington, 1859. 578. D. Lardner. Handbooks of natural philosophy. Philadelphia, 1855. 579. A. Tooke. Pantheon of the heathen gods. Baltimore, 1852. J. Mathews. The Rible and men of learning. New York, 1857. J. Edwards. Random sketches and notes of European travel in 1856. New York, 1857. J. Hope. Leoni di Monota and other poems. Philadelphia, 1857. 663. F. Gesenius. Hebrew grammar. 11th ed., New York, 1859. A. Alexander. Practical sermons. Philadelphia, 1850. 665. H. Moore. Works. New York, 1855. W. Bartlett. Elements of natural philosophy. New York, 1850. 666. E. Gibbon. The history of the decline and fall of the Roman empire. v. 2. Boston, 1856. H. Hudson. Lectures on Shakespeare. New York, 1857. 722. W. Thackeray. Punch's prize novelists. New York, 1853. 723. W. Thackeray. A shabby genteel story. New York, 1852. C. Spurgeon. Sermons. New York, 1858. London Medical Soc. of Observation. What to observe at the bedside. Philadelphia, 1853. H. Coleman. European life and manners. Boston, 1850. T. Grimshawe. A memoir of the Rev. Legh Richmond. New York, 1857. 729. D. Lardner. The museum of science and art. v. 7 & 8. London, 1855. 730. L. Schmitz. A history of Greece. New York, 1851. **821.** H. Bonar. Hymns of faith and hope. New York, 1857. Post-oak circuit. Nashville, 1857. M. Edgeworth. Popular tales. New York, 1853. Cicero. De officiis. New York, 1852. C. Zumpt. A grammar of the Latin language. New York, 1858. P. Cottin. Elisabeth ou les epilis de sibdrie. New York, 1859. M. Snead. The I, II, III Philippics. Boston, 1851. **827.** W. Thomson. The land and the book. New York, 1859. B. Taylor. A visit to India, China and Japan. New York, 1855. W. Jay. Works. New York, 1855. B. Bowen. A blind man's offering. New York, 1857. C. McIllvaine. The evidences of Christianity. New York, 1853.

W. Lewis. Confession of Christ. New York, 1856.

Sample No. 834. G. Chouquet. First lessons in learning French. New York, 1853. 835. G. Ironside. Historiae sacrae. Philadelphia, 1856. A. Oxenden. Counsel to the Awakened. Philadelphia, 1857. 837. F. Hemans. Poetical works. Boston, 1857. 838. G. Massey. Poetical works. Boston, 1857. 839. I. Leeser. The twenty-four books. Philadelphia, 1853. 840. J. James. The window. New York, 1853. 1860-1869 509. H. Von Sybel. History of the French revolution. London, 1867. 511. E. Litton. The church of Christ. New York, 1863. 512. G. Lewes. Studies in animal life. New York, 1860. 517. D. Mitchell. My farm of Edgewood. New York, 1867. 518. E. Charles. Chronicles of the Schonberg-Cotta family. New York, 1864. 581. J. Wilson. Noctes Ambrosianae. New York, 1863. 582. F. Williams. English into French. New York, 1860. A history of France. New York, 1868. J. Ryle. Expository thoughts on the gospels. New York, 1868. Demosthenes. Orations. New York, 1860. C. Yonge. The clever woman. New York, 1865. L. Muhlbach. Napoleon and the Queen of Prussia. New York, 1867. **587.** L. Muhlbach. Prince Eugene. New York, 1869. G. Wood. A treatise on therapeutics. v. 1. Pennsylvania, 1868. **589**。 D. Mulock. Christian's mistake. New York, 1866. J. Kurtz. Text-book of church history. Philadelphia, 1860. 651. W. Adams. Conversations of Jesus Christ. New York, 1868. 652. E. Erckmann. Historie d'un conscrit. Boston, 1869. J. Ray. Elements of algebra. Chicago, 1866. **654.** Juvenal. Satires. New York, 1860. Terence. Comoediae. 1865. 711. A. Wister. The old mam'selle's secret. Philadelphia, 1869. C. Giles. Lectures on the incarnation. New York, 1866. 713. Virgil. Eclogues. v. 2. New York, 1868. 714. W. Mason. Manual of piety. New York, 1868. 715. O. Fowler. The practical phrenologists. Boston, 1869. 716. Demosthenes. The oration of Demosthenes on the crown. Boston, 1868. 717. Parlez-vons Francais? New York, 1864. 718. L. White. The changed cross. New York, 1866. 719. U. S. Quartermaster Dept. Roll of honor. v. 4. Washington, 1868. M. Jacobus. Notes on the gospels. New York, 1860. E. Ogden. Tariff or rates of duties. New York, 1862 H. Baird. The life of the Rev. Robert Baird. New York, 1866. M. Kerney. A compendium of ancient and modern history. Baltimore, J. Cooper. Lionel Lincoln. New York, 1869. 306. D. Kirkwood. Meteoric astronomy. Philadelphia, 1867. 807. T. Richards. Appleton's companion handbook. New York, 1864. The National Almanac for 1864. Philadelphia, 1864.

1860-1869 Sample No. 809. H. Mann. Life of Horace Mann. Boston, 1865. 810. J. Gibbons. The banks of New York. New York, 1864. 811. J. Willard. Arion. Boston, [1862?] 812. H. Pierson. The old cabinet. New York, 1861. 813. J. East. My savior. New York, 1865. 814. H. Greeley. Essays. Philadelphia, 1869. 815. C. Cutler. A treatise on anatomy. New York, 1860. 816. F. Moore. Memorial ceremonies at the graves of our soldiers. Washington, 1869. J. Draper. A history of the intellectual. New York, 1863. Massachusetts. Report of the adjutant general. Springfield, 1867. 819. U. S. Congress. Executive documents. Washington, 1863. 820. J. La Fontaine. Fables. New York, 1860. 1870-1879 507. D. Swing. The trial of the Rev. Daniel Swing. Chicago, 1874. 508. W. Stone. History of New York City. New York, 1872. 510. W. Hook. Lives of the archbishops. London, 1879. 591. G. Mac Donald. Sir Gibbie. Philadelphia, 1879. 592. C. Davies. Elements of algebra. New York, 1873. 593. H. Anderson. Stories & Tales. New York, 1876. 594. R. Broughton. Goody-bye sweetheart. New York, 1872. J. Kurtz. Text book of church history. v. 4. Philadelphia, 1871. Cicero. Tusculan Disputations. New York, 1877. **596.** P. Bullions. A practical grammar. New York, 1871. **597.** Sophocles. Tragedies. New York, 1877. **598.** L. Manesca. The serial and oral method of teaching languages. Philadelphia, 1870. C. Brace. The roses of the old world. New York, 1871. J. Tyndall. The British association. New York, 1875.

- 642. Members of the American Revision Committee. Anglo-American Bible revisions. Philadelphia, 1879.
 643. E. Jones. Exercises in Greek. Part 1 and 2. Chicago, 1875.
- 644. E. Goulburn. Thoughts on personal religion. New York, 1870.
- 645. Demosthenes. The Olynthiac and other public orations. New York, 1872. 646. Cicero. On oratory. New York, 1872.
- 647. J. Keble. The Christian year. New York, 1872.
- 701. T. Huxley. A manual of the anatomy. New York, 1872. 702. J. Porter. The Scottish chiefs. Philadelphia, 1872.
- 703. J. Tautphoeus. At odds. Philadelphia, 1879.
- 704. Horace. Works. New York, 1877.
- 705. E. Otto. Introductory German lessons. New York, 1875.
- 706. C. Yonge. Young folk's history of Germany. Cincinnati, 1878.
- 707. Demosthenes. Orations. v. 2. New York, 1879.
- 708. Tacitus. Works. v. 1. New York, 1873.

List of Books Tested 1800-1899 1870-1879

Sample No. 709. E. Bulwer-Lytton. The Caxtons. Philadelphia, 1876. 710. G. Sand. Jealousy or Teverino. New York, 1870. 781. F. Johnson. The gospel according to Matthew. New York, 1873. 782. L. Monroe. Public & parlor readings. Boston, 1875. 783. E. Whymper. Scrambles amongst the Alps. Philadelphia, 1873. 784. E. Coues. Field ornithology. Salem, 1874. 785. Xenephon. Memorabilia of Socrates. New York, 1871. 786. P. Hamerton. Painter's camp. Boston, 1875. W. Carpenter. Principles of mental physiology. New York, 1874. 788. D. Fish. Intermediate arithmetic. New York, 1874. J. Paget. Judicial puzzles. San Francisco, 1877. J. Richter. Titan. Boston, 1873. J. Westlake. Common school literature. Philadelphia, 1879. 792. Cicero. Epistulae selectae. New York, 1879. 793. L. Meredith. Everyday errors of speech. Philadelphia, 1873. 794. Sophocles. Sophocles ex novissima recensione G. Dindorfii. New York, 1871. G. Powell. Foundations and foundation walls. New York, 1879. *7*95. E. Otto. German conversation grammar. New York, 1870. E. Bulwer-Lytton. Kenelm Chillingly. New York, 1873. Demosthenes. Orations. New York, 1873. A. Gray. Lessons in botany. New York, 1873. *799*. W. Aitken. Science and practice of medicine. v. 1. Philadelphia, 1872.

1880-1889

601. B. Pierre. Paul and Virginia. New York, 1884. F. Stimson. Guerndale. New York, 1882. L. Hickok. Empirical psychology. Boston, 1882. Z. Ragozin. The story of Chaldea. New York, 1886. G. Trevelyan. Life and letters of Lord Macaulay. v. 1. New York, 1880. J. Burroughs. Birds & poets. Boston, 1887. A. Gray. Lessons in botany. New York, 1881. W. Boericke. The twelve tissue remedies. Philadelphia, 1888. 609. F. Crawford. Saracinesca. New York, 1887. 610. J. Lord. Beacon lights of history. New York, 1883. 631. M. Holley. Samantha at Saratoga. New York. 1887. 632. H. Bushnell. Building eras. New York, 1881. 633. W. Kip. The history, object and roper observance. New York, 1881. 634. A. Stanley. Westminster sermons. New York, 1882. 635. J. Parker. The people's Bible. v. 1. New York, 1886. 636. J. Parker. The people's Bible. v. 8. New York, 1888. 637. J. Parker. The people's Bible. v. 11. New York, 1886. 638. L. de La Ramee. A village commune. v. 5. New York, 1889.

1880-1889

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APPENDIX B

TABLES

Special Abbreviations and Terms Used in the Tables

Area of paper

Inked—printed area Uninked—unprinted area

Direction of test

C. P.—Cross Printing, i.e., line of test at right angles to the lines of printing.

W. P.—With Printing, i.e., line of test parallel to the lines of printing.

Fiber

C. W.—Chemical wood G. W.—Groundwood

H. W.—Hardwood

R.—Rag

S.—Straw

S. W.—Softwood

Folding test

M. I. T.—Massachusetts Institute of Technology Fold Endurance Tester. See Chapter II.

Letters following specimen numbers

A-American publication

B—British publication

E-Continental publication

pН

Cold extr. - Cold extraction. See Chapter II.

Spot test

Chlor.—Chlorophenol-red s. purple—Slight purple

Tear test

Elmendorf—Elmendorf Tear Tester—See Chapter II.

Easily torn cat.—Easily torn category, measured in grams tear (Elmendorf). See Chapter II.

Underscoring of tear test values identifies papers having values within the easily torn category.

Table 1

The number of folds (M.I.T. 1/2 kg. tension), basis weight, easily torn category, tear resistance (grams Elmendorf), chlorophenol spot test, pH (cold extraction), presence of rosin (Raspail Test) and type of fiber for 500 book papers 1800-1899 arranged by decade.

							81	1800-1809		7	_			
		N. I.W)	No. Folds (M.I.T. 1/2 kg. T.)	K. T.)		Easily	Gr. Tear (Elmendorf)	iar lorf)	Chlor.	(Cold Ext.)	Ext.)			
Ş	7007	Undin	ked w p	Inked	Basis	Torn Cet.	C.P.	W.P.	spot test	Un- inked	Inked	Rosin	Fiber (in %)	Length
2										;	;	2	9001	1 000
867B	1801	_	-	0	32	1 4	12.4	13.8	yellow	4.3	4.	Z	YOUT	3
830A	1808	7	-	-	\$	17	14.0	18.8	=	4.2	4.1	=	:	=
671A	1801	8	8	7	53	19	21.6	16.8	=	4.1	4.1	=	=	=
994A	1801	8	7	8	51	19	21,4	22.2	=	4.4	4.4	=	=	:
857B	1807	8	7	7	53	19	8.6	17.0	=	4.2	3.9	=	=	=
985A	1807	ю	ю	8	47	17	17.0	20.2	=	4.1	4.0	, =	=	:
629A	1809	ю	w	10	ş	17	25.2	31.6	=	4.6	4.5	=	=	=
\$58A	1800	ĸ	W	ю	21	ដ	18.0	19.6	=	4.2	4.0	=	=	=
938A	1804	•	+	7	‡	17	24.8	21.8	=	4.6	4.4	=	=	:
668A	1808	•	ю	7	35	*	31.4	23.6	=	4.	4.4	=	=	=
4066	1809	90	7	•	41	17	28.0	28.8	=	* :	4.3	*	=	=
988A	1809	∞	ю	10	\$	17	27.6	24.4	=	4.5	4.3	*	=	=

Table 1 (continued)

5	3	į	!
5	į	ì	ľ
3	4		i
•	ī	i	۰
•	ć		6
ì	E		5
ì	ā	į	١
•	ï	ì	ŧ

	S Length	Good	1	•		3		•	: !	*	•			,	*			
	Finer (in S)	1000		*		*	=	•	•	E		*	*	:	=	=	=	
	Rosin	7	•	#	=	=		•	E	=	*	=	•	•	*	=	*	
Ext.)	Inked	4.9		4.5	4.0	5.3	7 7	•	4.3	4° 0	4.6	5.2	}	4.	4.6	5.1	4.6	•
pa (Cold Ext.)	taked	•	t.	4.3	7	5.3	•	?	*	4.2	4.8	5.2	}	4	4.7	4.9	4.7	:
Chlor.	spot test		NOTTON	=	*	*	:	:	æ	=	2	=		=	=	=	=	
ar lorf)	W.P.		22.8	23.2	26.4	24.2		32.0	24.0	18.6	29.4	•	91.0	23.2	41.0	26.4	*	3
Gr. Tear (Elmendorf)	C.P.		21.6	25.0	24.6	99.6		35.2	26.8	15.2	30.4		**	23.2	21.8	25.6	9	9.07
Kasily	Torn		6	11	5	: 3	:	ង	ង	2	9	: :	2	•	2	ន	: :	17
	Basis Wt.		53	\$	7	; ;	9	20	26	23	4	2	38	7	4	73	;	‡
.	Inked		*	•0	• •	, ;	2	=	*	*2		2	35	13	<u> </u>	¥	2	=
No. Folds	Uninked Ink	10.5	•	æ	•	•	30	1	1	a	•	o	12	*	8	÷	2	vo
Z,	Uninked	3	•	:	: :	-	=	=	=	• •	! ;	2	±	±	2	: :	<u>t</u>	15
	;	ie i	1809		3 3	1802	1 806	1808	1800	5	3	2061	1802	1804	2	3 3	95	1809
	1	2	at so		523A	659A	528A	8968	GC82		477 0	\$	673E	93.0		V176	526A	660A

Table 1 (continued)

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	Length	Good	=	=	E	Medium	Doog	E	£	.	z	s	=	Medium
	Fiber (in S)	~			=	=	s	=	=	F	=	=	=	=
	Rosin	Z	ŧ	=	=	=	=	*	=	=	=	E	*	=
Ext.)	Inked	4.2		4.4							5.4	5.6	5.2	4.6
pH (Cold Ext.)	Taked	4.3	4. 6	4.5	+.	4.6	4.5	5.6	0.0	4.9	5.6	5.5	5.0	4.6
Chlor.	spot	yellow	=	5	=	=	=	=	E	=	F	=	=	=
er lorf)	W.P.	26.6	38.4	30.4	24.0	33.6	31.6				59.8			35.6
Gr. Tear (Elmendorf)	C.P.	24.2	38.6	28.6	21.4	32.6	27.0	37.4	41.2	‡	41.8	59.4	32.4	41.6
Easily	Torn Cat.	19	ន	91	17	17	17	17	16	17	16	17	<u>5</u>	6
	Basis Wt.		56	\$	5	\$	45	\$	38	47	\$	*	51	\$
T.)	Inked C.P.	æ	8	±	4	29	16	22	23	22	46	*	\$	\$
No. Folds (M.1.T. ½ kg. T.)	ked W.P.	16	₩	vo	œ	32	34	4	55	15	99	×	33	4
M.I.	C.P.	4	20	22	42	30	30	33	45	37	38	3	53	62
	Year	1 2081	1802	908	1808	1903	1805	1807			508	1807	1804	1808
	No.	4908	494	A 866	986	984B	991A	993E	1000	A698	3666	983B	530A	992A

Table 1 (continued)

1800-1809
3

	Length	G00d	=	=	=	*	2	=	=	=	E	=	=
	Fiber (in \$)	100R	=	=	=	=	3	=	=	=	8	=	=
	Rosin	z	=	E	=	=	=	=	*	=	=	=	=
Ext.)	Inked	4.7	5.4	5.0	7.0	4.1	5.1	4.5	6 °0	5.1	5.1	0.9	4.3
pH (Cold Ext.)	Un- Inked	5.0	5.4	8.8	1.1	4. 8	5.1	4.6	5.9	5.5	5.0	6.0	4.4
Chlor.	spot test	yellow		=	purple	yellow	=	=	purple	yellow	=	=	yellow
ar lorf)	W.P.	43.8	45.4	42.6	41.8	31.4	28.6	45.0	53.8	4.14	42.2	47.4	28.2
Gr. Tear (Elmendorf)	C.P.	39.2	35.4	45.0	46.8	43.2	33.8	48.4	55.6	40.0	45.6	42.2	28.2
Easily	Torn Cat.	19	19	17	61	9	16	6	17	16	17	19	19
	Basis Wt.	20	3	\$	53	4	4	49	\$	\$	41	23	8
	Inked C.P.	28	9	143	<u>5</u>	88	83	133	222	129	135	262	396
No. Folds	ked W.P.	9	50	2	8	97	58	235	22	123	111	207	535
Z I	Uninked C.P. W.	62	29	85	116	127	180	<u>\$</u>	211	243	278	323	750
	Year	1808	1807	1807	1805	1803	1802	1805	1802	1804	1803	1806	1807
	No.	672A	987A	9408	656E	997A	650E	524A	670A	525B	527A	995E	V686

Table 1 (continued)

1810-1819

	Length	Good	=	Medium	Good	=	=	*	=			*	*
	Fiber (in §)	TOOT	E	=	*	*	=	*	=	=	=	=	*
	Rosin	z	=	*	*	=	*	=	*	*	*	*	*
Ext.)	Inked	4.2	4.2	4.5	3.0	4.5	4,2	9.0	4.0	\$	4.2	4.0	4.0
nor. (Cold Ext.)	Fired	\$	4.3	4.6	7	\$	4.6	7	7	4.2	4.3	4.8	4.2
Chlor.	test	yellow	*	:	=	=	.	*	*	*	=	*	=
lorf)	W.P.	9.2	23.0	27.0	16.0	22.0	14.0	18.2	19.2	29.0	28.4	34.8	15.0
Gr. Tear (Elmendorf)	C.P.	12.0	17.0	27.4	12,8	23.2	12.8	4.4	17.2	11	24.8	39,2 34.8	18.4
Eastly	Cat	•	9 ,	17	•	5	7	<u>o</u>	5	<u>o</u>	11	11	11
	_ ,		53	\$	\$	\$	88	8	8	캃	#	‡	‡
a	Ped 1	-	*	*	ю	*	*	ю	•	*	•	89	lo.
No. Folds	765 125	-	ю	ю	*	*	•	10	10	10	•	2	=
M N	मुख्य र	-	ю	*	•	•	•	~	•	•	•	•	٠
	Year	1815			1811	1813	1812	1812	5	1817	1810	1813	1810
	No	A296	414	965A	2738	A78	834A	17.98	. \$	535A	47	970A	

Table 1 (continued)

	Length	Good	=	=	:	=	ŧ	==	=	=	=	=	Medium	D000
	Fiber (in %)	100R	=	=	=	=	=	=	=	=	=	=	=	=
	Rosin	z	=	=	=	=	=	=	=	=	=	=	=	=
Ext.)	Inked	4.3	4.0	4.	4 •6	4.4	5.0	4.3	4.5	4.2	4.7	4.0	4.5	4. 6
pH (Cold Ext.)	Inked	4.3	4.2	4.2	4.7	4. 8	5.2	4.4	6.4	4.5	5.0	4.	4.1	4.7
Chlor.	spot	yeilow	=	=	=	,	=	=	=	=	=	=	=	:
ar lorf)	WePe	19,4	13.6	19.6	28.0	29.0	41.8	22.4	20.4	18.0	41.6	15.6	30.0	20.0
Gr. Tear (Elmendorf)	C.P.	20.2	16.0	20.8	24.8	33.0	40.8	16 4	23.2	17.8	28.0	15.0	24.0	20.0
Easily	Cat,	16	17	17	17	±	12	17	16	17	23	17	19	4
	Basis Wt.	38	5	\$	4	8	4	\$	39	4	55	47	51	4 5
is f. T.)	Inked C.P.	ĸ	9	7	. ~	7	13	4	15	9	22	ĸ	16	75
No. Folds (M.I.). ½ kg. T.)	ked W.P.	ဖ	œ	7	7	7	9	5	15	13	30	ທ	22	5
(M.	Unti	0	=	. =	=	12	53	5	91	17	8	9	6	21
	Year	181	1810	1818	1818	1817	1818	1810	181	1810	1813	1815	181	1813
	NO.	963A	955B	968A	971A	946A	975A	533B	532A	531B	974A	976A	540E	5 36E

Table 1 (continued)

	Length	Good	2	=	*	*	=	=	=	*	=	*	Medium	Poog
	Fiber (in %)	100R	5	*	*	=	=	:	=	=	*	*	=	=
	Rosin	Z	=	=	=	=	£	=	*	=	=	=	=	£
Ext.)	Inked	4.3	4.5	4.4	4.5			4.5	4.3	*	4.6	4.3	4.6	4.8
pH (Cold Ext.)	Inked	4.6	4.7	4.6	4.6	4.8	5.2	4. 8	4.	4.5	4. 8	4.7	8.4	5.2
Chlor.	test	yellow	=	=	=	=	=	*	=	=	2	=	=	£
ar lorf)	WePe	22.6	29.6	31.6	24.0	24.2	26.4	33.4	21.2	24.8	30.8	23.0	37.4	25.2
Gr. Tear (Elmendorf)	2	18,4	31,2	29.6	21.6	15.2	32.6	25,4	22.6	38.0	33.2	22.6	4. 8.	420.0
Easily	Cat	17	17	17	19	17	91	17	16	17	9	17	19	17
	Wte	5	‡	4	\$	\$	42	\$	42	\$	24	41	8	‡
T.	C.P.	ø	8	19	13	0	22	21	13	7	5 8	5	\$	17
No. Folds (M.I.T. % kg. T.)	Ked W.P.	±	19	2	27	17	8	15	16	9	±	16	≅	31
M.I.	Uninked C.P. W	23	7 2	27	27	27	27	58	33	33	37	\$	47	20
	Year	1818	1814	1814	1816	1819	1817	1818	1817	1810	1810	1816	1816	1817
	No	943A	953A	945A	950A	979A	961A	956A	966A	951A	980A	949 V	23 9B	977A

Table 1 (continued)

	Length	Good	=	=	=	=	=	:	=	=	*	=	=
	Fiber (in %)	100R	E	£	=	=	=	=	z	=	=	=	=
	Rosin	Z	=	=	=	=	=	=	=	=	=	=	=
Ext.)	Inked	4.6	4.5	4. 8	5.3		4.3					4.7	6.1
pH (Cold Ext.)	Inked	4.9	4.7	5.0	5.2	5.4	4.5	4.7	7.4.7	4.7	5.0	5.2	6.5
Chlor.	spor	yellow	=	=	=	=	#	=	=	=	=	=	s.purple
orr)	W.P.	37.4	26.2	25.4	40.0	32.0	30.0	23.4	38.6	31.2	33.2	41.8	35.4
Gr. Tear (Kimendorf)	C.P.	29.2	30.0	23.2	31.6	35.2	30.8	22.6	34.4	34.0	35.2	33.6	31.8
Easily	Torn Cat.	4	17	17	16	16	19	17	4	is	6	91	11
,	Basis Wt.	37	\$	4	, ∓	38	\$	41	8	5	51	42	4
8 T.)	C.P.	22	19	22	ĸ	*	88	5	₩	4	57	102	135
No. Folds (M.I.T. ½ kg. T.)	iked WePe	37	88	ĸ	‡	29	2	‡	19	\$	\$	5	231
(M. I.	Undr.	51	53	55	83	89	69	2	88	9	100	154	433
	Year	1814	1812	1818	1817	1817	1181	1816	1819	1818	1811	1811	1818
	No.	959A	972A	954A	3086	973A	24 8A	536A	942B	978A	958A	537A	964A

Table 1 (continued)

	Length	Poor	Good	=	Medica	Good	*		=		E		Medium
	Fiber (in \$)	100R	*	=	3	=	=	=		=	ŧ	•	5
	Rogin	Z	=		=	=	=	=	=	*	=	=	=
Ext.	Inked	3.6	3.9	4.0	4.0	4.5	4.0	4.6	4. 0	4 •3	4.9	7	6.3
pH (Cold Ext.)	inked	4.2	4.0	4.2	4.2	4.5	4.2	4.8	?	4.6	2.0	4.5	6.7
Chlor.	spot	yellow	=		.	=	=	=	*	=	=		s.purple
ear dorf)	W.P.	7.4	11.2	18.0	=	26.6	8.2	23.6	22.8	24.2	28.2	23,4	31.2
Gr. Tear (Elmendorf)	C.P.	1.4	12,2	13.0	8	41.6		20.2	23.8	18.8	22.0	19,8	26,0
Kasily	Cet t	9	9	ĸ	9	23	19	11	17	9	11	9	±
	W.C.	∓	4	87	23	21	8	\$	41	42	‡	4	\$
No. Folds (E.1.T. & gr. T.)	Page 25	•	8	•	10	10	,-	4	4	+	10	+	œ
io. Fold	Ked K-P.	0	-	-	8	ю	***	61	*	0	=	ю	=
OE.I.	125 125	-	8	8	81	ю	4	4	10	10	10	•	7
	Year	1821	1822	1820		1824	1828	1821	1825	1827	1825	1826	1822
	Nov	S01A	834	A118	202B	906A	928A	910A	930A	952A	836A	857A	547E

Table 1 (continued)

1820-1829

	Length	Good	*	*	*	Medium	Good	*	Media		Good	*	Medium	5 000
	Fiber (in §)	10 0	=	=	=	=	*	*	=	*	*	•	*	t
	Rosin	Z	*	=	*	=	=	=	*	*	*	=	*	=
Ext.)	Inked	4.3	5.6	7	5.4	‡	*	5.9	4.3	‡	4.7	5.5	*	4.0
pH (Cold Ext.)	tnked	4 .	5.9	4.2	6 •0	4.5	**	8.8	4.9	4.6	4.7	5.7	5.2	5.3
Chlor.	spor	yellow	=	*	s.purple	yellow	=	s.purple	yellow	=	=	=	=	:
er lort)	WePe	16.8	26,4	12.8	29•0	11,2	30.6	46.8	13.2	18,8	16,4	34.8	19,2	32.0
Gr. Tear (Elmendorf)	C.P.	4.4	31.6	14,6	30.6	13.8	29.8	32,8	14,2	19.6	26.0	33.8	15,4	25.6
Easily	Torn Cet.	17	19	‡	11	10	23	‡	11	19	16	19	7	16
	Basis	\$	25	37	\$	ż	28	*	\$	25	42	25	37	42
ls ;. T.)	Inked CeP.	ю	5	7	∞	7	35	12	7	8	55	15	9	8
No. Folds (M.I.T. ½ kg. T.)	Ked W.P.	4	00	7	9	-	No	#	4	21	•	6	8	8
N (M. I.	Uninked C.P. W.	•	o	10	Ξ	72	13	7	16	19	6	27	2	38
	Year	1823	1822	1825	1823	1825	1828	1829	1821	1821	1825	1822	1828	1823
	No	 	925A	902A	921E	595B	931B	549E	550A	541B	544A	922A	543A	920A

Table 1 (continued)

1820-1829

	Length	Good	=	=	Medium	Good	=	Medium	Good	=	=	*	=	=
	Fiber (in %)	100R	=	=	=	=	=	:	*	*	=	*	*	=
	Rosin	Z	=	=	=	=	=	=	=	=	=	=	=	=
Ext.)	Inked	4.5	5.3	5.3	4.7	5.3	5.2	5.4	4.9	5.8	4.7	5.0	5.6	6.1
pH (Cold Ext.)	thised bed	4.6	5.5	5.3	4.8	5.4	5.2	5.3	5.1	6.3	5.3	5.8	5.7	0.0
Chlor.	spot	yellow	=	*	*	*	=	=	=	s.purple	yellow	*	*	s. purple
Gr. Tear (Elmendorf)	W.P.	34.2	25.6	39.8	19.0	30,0	37.4	45.4	40,4	35.2	34,2		41.0	25.4
Gr. Te	C.P.	24.6	26.8	39.0	31.4	26.8	36.4	45.0	45.6	40,0	46,2	4.0	4.4	26.0
Easily	Torn	6	0	19	9	±	23	11	23	17	17	6	5	÷
	Basis Wt.	25	2	8	ß	37	8	4	62	\$	2	\$	7	\$
is (• T•)	C.P.	*	25	32	*	58	4	35	51	59	31	25	56	*
No. Folds (M.I.T. % kg. T.)	ked W.P.	27	55	2	17	2	31	6	\$	22	31	\$	4	22
(K.	Uninked C.P. W.	2	, 8 8	38	\$	25	28	28	8	8	5	6	28	16
	Year	1824	1829	1826	1828	1822	1822	1822	1828	1826				
	ģ		420g	935A	904A	912E	924A	545A	542A	A906	A 000	PIRA	A7.06	248E

Table 1 (continued)

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	Length	Good	=	=	=	:	=	:	*	=	t	=	ŧ
	Fiber (in %)	100R	.	t	=	=	=	=	=	=	=	=	=
	Rosin	Z	=	=	=	=	=	ŧ	*	=		=	=
Ext.)	Inked	5.6	5.2	5.0	7.0	5.1	8.0	4.9	5.5	4.7	4. 8	5.0	6.7
pH (Cold Ext.)	inked	5.6	5.4	5.4	7.4	5.6	8•3	5.2	5.7	4.7	5.5	5.2	7.1
Chlor.	spot	yellow	=	=	s.purple	yellow	purple	yellow	=	=	=	5	purple
ar orf)	WePe	44.0	47.0	22,4	26,4	30.8	37.6	4.1.8	33.6	32.0	31.6	48.0	31.0
Gr. Tear (Elmendorf)	C.P.	46.6	47.4	25.2	33.2	39.2	45.6	45.0	37.4	31.2	34.4	44.6	42.6
Easily	Torn Cat.	17	17	17	19	17	4	17	16	17	17	17	ន
	Basis Wt.	43	46	46	25	94	36	46	\$	47	45	4	55
T.)	Inked C.P.	83	67	56	88	51	179	136	89	469	122	177	285
No. Folds (M.I.T. ½ kg. T.)	ked W.P.	31	88	21	33	37	20	158	81	103	319	354	79
M (M.I.	Uninked C.P. W.	11	86	93	115	132	153	100	167	195	419	4 84	847
	Year	1826	1823	1829	1829	1825	1829	1821	1823	1826	1826	1826	1829
	No	926A	916A	915A	908A	929A	901A	917A	914A	933A	913A	923A	903A

Table 1 (continued)

1830-1839

	Length	Good	ŧ		=	=	ŧ	:	±	=	:	Medium	Good	=
	Fiber (in %)	100R	=	:	=	=	=	=	=	=	=	=	=	:
	Rosin	Z	:	5	=	=	=	±	=	Ω.	Z	=	=	=
Ext.)	Inked	4.6		4.1	4.1	4.	4.5	5.0	6.2	4.6		5.3	6. 4	5. 6
pH (Cold Ext.)	inked	4.6	ı	5.0	4.	4.4	4.7	* *	6.4	4.5	5.5	5.3	6.5	5.7
Chlor.	spot	vellow		=	=	=	=	=	s.purple	yellow	=	ŧ	s.purple	yellow
er lorf)	W.P.	10.6		26,2	7.6	35.8	21.2	22.0	27.2	29.4	18.4	23.0	35.6	24.8
Gr. Tear (Elmendorf)	C.P.	18.9		23.6	16.0	43.4	24.2	25.4	30,4	23.2	17.0	30.8	28.6	24.4
Easily	Torn Cat.	•	2	19	4	27	19	19	5	ន	91	17	16	17
	Basis Wt.	;	2	64	33	65	25	\$	20	56	38	*	4	46
No. Folds	Inked C.P.	,	7	ю	4	œ	4	•	œ	±	00	0	16	17
10. Fold T. X ks	ked W.P.	,		•	•	ıo	10	8	(-	7	7	0)	5
Z T X	Undr		+	*	ĸ	œ			• •	. 0	2	***	=	5
	Veor		1838	1833	1838	1830	1831	1832	1839	1833	1832	1833	1839	1836
	Ş		875A	876A	883A	▼ 688	¥ 200		400		898A	887A	4088	884A

Table 1 (continued)

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	Length	Good	5	*	*		=	Medium	Good	Medium	Good	=	=	Medium
	Fiber (in %)	100R	=	=	*	=	=	=	=	=	=	=	±	=
	Rosin	Z	=	=	=	=	=	=	=	=	=	=	=	=
Ext.)	Inked	9.9	5.7	4.9	5.5	5.2	6.2	4.7	4.7	5.1	7,1	5.4	5.7	6.7
pH (Cold Ext.)	Inked	8.6	7.0	5.4	5.5	5.2	6.5	4.7	7.8	5.2	7.4	5.1	6.4	6.5
Chlor.	spot test	s. purple	=	yellow	=	=	s.purple	yellow	purple	yellow	purple	yellow	s.purple	:
Tear endorf)	WePe	41,2	39.0	22.2	21.6	30.0	30,0	22.8	32,8	23.6	49,8	33.8	33.6	35.0
Gr. Tear (Elmendorf)	C.P.	34.4	20.4	22.2	34.8	37.0	29.2	30.0	25.0	20.0	23.2	32.0	32.0	31,6
Easily	Torn Cat.	19	11	. 2	11	<u>5</u>	17	19	17	91	11	19	±	11
	Basis Wt.	•	; \$: 3	*	25	\$	25	41	4	47	\$	\$	3
B Te)	rinked C.P.	8	,	· =	±	20	5	12	20	19	28	‡	21	25
No. Folds (M.1.T. ½ kg. T.)	iked W.P.	۰	, T	<u> </u>	, 10	ĸ	13	00	±	32	99	31	29	z
(X)	Undr.	:	0 4	2 4	: 4	6	6	20	21	88	31	4.	34	34
i	Year		32	1878	1833	1835	1833			1831	1834	1831	1838	
	Ş		557A	865A	9635 87.4	A894	8928	9684	895A	553A	5544	8714	8614	556A

Table 1 (continued)

1830-1839

	Length	Medium	B 000	*	=	=	=	=	=	=	.	=	=	:
	Fiber (in %)	100R	=	#	3	=	:	=	#	=	E	=	=	
	Rosin	Z	=	=	=	=	=	=	=	=	=	=	=	=
Ext.)	Inked	5.5	5,1	5.9	7.4	7.6	6.5	6.9	7.7	7.7	5.5	5.5	7.8	8.8
pH (Cold Ext.)	Un- Inked	4.9	5.1	0.0	7,2	8.0	8.9	7.1	7.8	8,4	5.8	5.8	7.7	7.2
Chlor.	spot	yellow	E	s.purple	=	purple	=	=	=	s.purple	yellow	=	purple	ŧ
ar orf)	W.P.	29•2	29.6	29,0	39,4	9.09	34.8	39.6	52.0	39.2	30.0	35.6	30,0	43.6
Gr. Tear (Elmendorf)	C.P.	30,0	28.0	30,6	43.4	58.4	36.8	45.0	41.8	41.8	29.6	28.8	29.6	45.0
Easily	Torn Cat.	61	61	ĸ	19	61	17	17	19	6	19	91	4	ង
	Basis	₹	51	58	4	25	3	\$	\$	25	20	4	\$	60 00
ls Z. T.)	Inked C.P.	92	27	56	28	2	2	\$	\$	2	57	59	69	9
No. Folds (M.I.T. ½ kg. T.)	nked W.P.	02	7	15	6	4	53	52	18	51	20	\$	4	29
	C.P.	35	37	7	51	25	26	57	8	67	75	92	77	8
	Year	1832	1839	1835	1832	1835	1837	1834	1834	1836	1836	1839	1838	1833
	ģ	55.9B	8814	873A	551A	555A	863A	878A	864A	¥006	894A	874A	879E	891A

Table 1 (continued)

1830-1839

	Length	Good	:	=		Medium	Poce		Medium	Good	Medium	Good	=
	Fiber (in %)	100R	=	ŧ	=	ŧ	=	=	=	=	=	=	=
	Rosin	z	=	ŧ	=	=	ŧ	=	=	*	=	=	=
Ext.)	Inked	7.6	5.3	6.4	5.3	4.9	5.3	9.9	7,3	5+2	6.5	5.0	8.0
pH (Cold Ext.)	Inked	8.2	5.5	6.7	5,1	5.1	5.5	8.8	7,2	5.3	7.0	5.1	8.2
Chlor.	spor	purple	yellow	s.purple	yellow	=	±	s.purple	purple	yellow	s.purple	yellow	purple
ear dorf)	W.P.	31.2	28.8	45.2	26.8	22,2	33.8	28,4	53.8	23,2	31.6	21.2	27,4
Gr. Tear (Elmendorf)	C.P.	37.0	30.0	51,8	25.0	25.0	27.4	28.0	45.2	32.0	30.0	31.2	39.2
Eastly	Cate	19	16	19	19	11	19	11	19	16	7	17	→ 6 <u>1</u>
	Mt.	20	42	25	20	41	64	\$	\$	45	36	\$	4
S T.)	C.P.	160	74	10	8	88	66	153	173	177	1117	200	1052
No. Folds (M.I.T. kkg. T.)	Ked ₩.P.	o	120	78	102	88	167	215	21	28	510	7.	122
N (M.I.	C.P. W.	117	121	125	133	137	2	174	221	321	1230	1316	1483
	Year	1833	1838	1832	1830	1832	1832	1835	1837	1830	1836	1832	1836
	300	888A	890A	877A	897B	880A	872A	870A	260A	552A	866A	558A	885A

Table 1 (continued)

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	Length	Medium	'	D005	Medium	=	=	300 0	ŧ	=	Modium		G 000	=	=
	Fiber (in %)	100R		=	=	=	*	*		=	:	ŧ	=	=	:
	Rosin	2		=	<u>α</u>	Z	=	=	=	=	:	•	=	=	ρ _ι
Ext.)	Inked		F	4.8	4.2	4.7	4.7	5,3	6.4	4.6	• 1	2.0	4.4	4 *8	4.8
pil (Cold Ext.)	tirked	•	4.7	4.8	4.3	4.7	4.8	5.6		4.4		0.9	4.9	5.3	4.5
Chlor,	spoc test	:	yellow	=	=	=	=	=	s, purple		ACTTON	s.purple	yellow	=	=
ar lorf)	W.P.		& &	14.8	15,2	21.2	15.8	36.4	38.0		20.02	39.0	20.0	54,0	36.2
Gr. Tear (Elmendorf	C.P.		8	15.8	24.0	23.6	29.8	30.2	40.2		4.8	40.0	25.4	46,2	41.8
Easily	Torn Cet.		19	*	ដ	23	91	16	: \$:	‡	19	19	ង	23
	Basis		4	37	19	28	4	7	: ;	‡	37	\$	53	8	19
ds (g. T.)	Fige	;	0	8	ဗ	-			- ;	2	Ø	gas gas	10	5	21
No. Folds	Uninked Inked	70	0	-	-	•	, c	, ,	- ;	2		12	8	15	100
5	Uninked	3	0	**	4	v	o W	•	D	æ	9	5	=	. 4	5
	•	rear	1846	1844	1849	40	970	<u> </u>	<u>\$</u>	2 6	1845	1848	1848	1845	1847
	;	2	505A	4678		3		5	569A	852A	841A	678A	4142	2784	674B

Table 1 (continued)

1840-1849

	Length	Medium	Good	=	E	=	=	=	=	E	z	=	=	E
	Fiber (in %)	100R	£	£	=	=	=	=	=	=	æ	=	=	5
	Rosin	۵,	Z	=	E	=	=	=	=	=	=	=	=	=
Ext.)	Inked	4. 8	4.8	4.	5.3	5.3	5.6	5.7	4.7	4.3	5.4	6.1	5.1	6.7
pH (Cold Ext.)	Inked	5,0	5.0	5.2	5.3	5,3	5. 8.	6.2	4.0	4.6	6.0	6.3	5.4	8.8
Chlor.	spor	yellow	=	=	*	=	=	5	=	=	s.purple	=	yellow	s.purple
ar lorf)	W.P.	36.0	19,6	35.4	28.2	26.8	30.2	50.8	25.6	16.8	50,0	30.2	66.0	26.0
Gr. Tear (Elmendorf)	C.P.	39.6	20.4	45.4	31.8	24.8	32.8	45.6	25.6	19.8	34.4	34.8	53.0	25.8
Easily	Torn	23	91	6	6	17	61	19	11	6	17	11	ន	19
	Basis		38	53	8	47	\$	2	47	25	47	‡	63	8
No. Folds (M.I.T. ½ kg. T.)	Inked C.P.	5	চ	16	15	17	6	17	21	0	%	34	52	36
No. Fold T. ½ kg	nked W.P.	2	5	5	5						₹	45	4	3
I (M. I	C.P.	15	9	6	20	21	2	23	24	56	58	32	\$	46
	Year	1845	1845	1849	1846	1842	1846	7 2	1848	1847	1849	1846	1848	1845
	No.	563A	733A	848A	739A	567A	849A	570A	857A	846A	562A	851A	844A	858E

Table 1 (continued)

1840-1849

	Length	Good	=		=		=	=		=	*		*	Medium
	Fiber (in %)	100R	=	=	*	=	=	=			=	=	=	*
	Rosin	Z	ŧ	*	Ω,	z	=	=	=	*	=	=	Ω,	Z
Ext.)	Inked	4.8	7.1	0.9	4.7	5.3	5.5	5.1	6.1	5.8	4.8	7*0	4.9	6.5
pH (Cold Ext.)	Inked	5.1	1.8	6,2	4. 8	5.4	6,4	5.2	6.5	6,2	5.0	7.8	4.8	7.8
Chlor.	test	yellow	purple	s, purple	yellow	=	s.purple	yellow	s.purple	yellow	=	purple	yellow	purple
ear dorf)	W.P.	35.6	38.4	53.6	24.8	44.2	57.0	52,6	37.8	24.4	30,8	47.2	35.2	4.4
Gr. Tear (Elmendorf)	C.P.	31.4	41.2	53.2	28.4	36.6	54.8	46.4	35,4	27.0	30,0	47.4	40.0	62,6
Easily	Cate	11	11	61	2	9	23	ង	•	11	17	19	19	
•	Wite	‡	\$	25	\$	51	8	28	45	47	41	53	25	28
No. Folds (M.I.T. & kg. T.)	Taked C'L	88	33	8	\$	22	20	27	13	37	\$	8	Ξ	97
No. Fold T. ½ kg	Egd KP	29	27	×	ħ	88	ä	2	ĸ	27	15	\$	23	4
(M.I	15 P	36	38	30	4	\$	3	8	29	89	20	22	92	83
	Year	1843	1842	1845	1840	1846	1848	1847	1848	2	1842	1847	1849	
	No	854A	731A	740A	859B	735A	680A	732A	734A	845A	877A	564A	8608	679A

Table 1 (continued)

	Length	Good	=	=	=	*	=	=	=	=	=	Medium	Good
	Fiber (in %)	100R	*	*	=	=	=	=	z	E	E	*	=
	Rosin	Z	=	=	=	=	=	=	*	=	=	=	=
Ext.)	Inked	6.3	4.6	4 •6	5.2	4.8	4.7	7.1	6.8	4.7	4.4	7,2	5.9
(Cold Ext.)	Inked	7.5	2.0	4. 9	5.8	4*9	5.4	7.7	7.2	5.0	7.2	8.6	6.1
Chlor.	spor	purple	yellow	=	ŧ	=	=	purple	s.purple	yellow	purple	=	s.purple
orf)	W.P.	43.2	42.6	23.8	44.8	36,4	46.2	63,2	47.2	38.6	21.6	69.2	58.8
Gr. Tear (Elmendorf)	C.P.	40.4	45.0	26,8	36.8	46.0	45.4	55.0	46.6	45.4	30,4	64.0	63.2
Easily	Torn Cat	17	19	23	17	ង	ĸ	6	17	6	#	ន	23
	Basis	4	54	28	\$	58	22	\$	\$	3	32	28	\$
No. Folds (M.1.T. ½ kg. T.)	Liked C.P.	8	22	33	9	27	175	121	15	123	90	126	78 7
No. Fo	W.P.	340	\$	55	3	φ	137	102	7	124	1	\$	3
(M.)	Unit C.P.	8	06	85	83	5	185	507	229	232	261	295	422
	Year	1847	1847	1848	2	<u>8</u>	1847	1848 1848	<u> </u>	1847	1 2	1849	1846
	No.	8564	736A	566A	568A	737	7384	847A	853A	855A	843A	565A	675A

Table 1 (continued)

	Length	Poor	Good	:	Medium	E	Good	=	ŧ	Medium	D oog	Medium	6 00
	Fiber (in S)	100R	BOR, 2CHW	TOOR	=	SOR, SORN	100R	=	=	=	=	E	E
	Rosin	Z	۵.	=	Z	Δ.	Z	=	=	=	Δ,		E
Sxt.)	Inked	4. 0	* :	4.5	4. 6	4.7	4.3	4.8	4.8	4.6	4.7	4.7	4.7
pH (Cold Ext.)	Inked	4.2	4.4	4.4	4.6	4.8	4.3	4.9	5.3	4.7	4.5	4.6	4.6
Chlor.	spot	yellow	*	=	=	=	=	=	=	=	=	=	
ar orf)	W.P.	7.6	9*9	12.0	18.8	24.4	13.6	25.4	22.8	19.6	30.2	36.8	38.4
Gr. Tear (Elmendorf)	C.P.	2.0	7.4	13.6	19,4	22.4	17.8	28.0	22.4	22.0	28.4	29.0	38.6
Easily	Torn	ង	±	19	19	9	11	ដ	19	11	23	ĸ	23
	Basis	\$	*	53	53	53	*	29	20	\$	8	27	8
No. Folds (M.I.T. ½ kg. T.)	Inked C.P.	0	-	-	8	ю	ю	4	+	4	9	1	4
io. Fold T. ½ kg	Ked W.P.	0	0	-	-	*	8	*	10	+	Ŋ	10	12
N (M.I.	Undin C.P.	•	0	-	ю	ю	*	4	w	1	•	0 0	တ
	Year	1857	1853	1857	1855	1859	1857	1852	1859	1855	1853	1957	1856
	No	818	839	513	829	826	576	824	577	578	823	280	835

Table 1 (continued)

	Length	Cood	t	±	=	s	=	:	;	E	E	*	=	Medium
	Fiber (in %)	TOOR	=	95R, 5HW	100R	E	=	5	95R, 5S	TOOR	=	E	=	
	Rosin	Z	=	=	Δ,	=	Z	=	۵.	Z	=	=	=	=
Ext.)	Inked	4.7	4.7	4. 8	4.6	4.3	4.7	4 •9	5.0	4. 8	7.9	4.8	4.8	5.2
pH (Cold Ext.)	inked	4.6	6.	5.0	4.4	4.6	4.1	5.1	5.0	5,3	8.0	4.9	5.4	5,1
	spot	yellow	=	E	=	=	=	=	=	=	purple	yellow	#	=
ar orf)	WePe	31.0	28.8	46,2	34.0	4.41	27.0	21.2	27.2	27.0	40.2	38.8	20.0	29.4
Gr. Tear (Elmendorf)	C.P.	42.2	21.4	48.0	33.8	12,8	26,4	17.4	28.6	29.8	40,4	36,0	23.2	32.8
Easily	Cat.	ន	19	ង	23	5	11	16	17	61	23	ĸ	91	19
	Basis	8	51	29	29	38	41	4	41	53	19	21	39	8
8 T•)	Inked C.P.	5	1	9	17	5	12	15	5	9	=	5	10	+
No. Folds (M.I.T. ½ kg. T.)	W.P.	9	4	4	œ	Ξ	ø	4	1	•	7	œ	10	N
N.I.	Undr.	o	O	.	5	5	0	9	=	12	13	4	4	15
	Year	1857	1858	1857	1857	1857	1857	1855	1853	1851	1856	1857	1856	1855
	No	12	725	836	838	822	837	830	45	575	572	722	721	514

Table 1 (continued)

	Length		Good	=	=	=		=	=	=	=		=	r	=	=	=	
	Fiber (in %)		100R	=	=	:	•		:	=	=	:	E	=	=	z	t	
	Rosin		z	Δι	Z	; (D.,	Z	Ω,	Z	:	=	Ω,	z	Ω,	=	*	4
Ext.)	Inked		5.4	5.1	7 8	•	4.5	4.8	8.0	5.0		6.1	5.5	6.7	5.1	4.6		9.0
rH (Cold Ext.)	Un- inked		5.4	5.2	•	3	4.7	5,1	7.7	Y	<u>;</u>	7,2	5,1	7.0	4.7	4.8		5.
	spot	7657	yellow	=		purpue	yellow	=	purple		yerron	s.purple	yellow	s.purple	yellow	*	:	=
ar orf)	;	144	43.2	21.9		36.2	22.8	36.8	58.4		30.0	43.6	41.2	49.2	39.6		34.2	31.6
Gr. Tear		C.P.	37.0		7.00	38.0	25.4	35.2	63.2		33.6	38.8	36.8	51.2	41.6		26.4	30,4
Eset la	Torn	Cate	6	: :	2	ដ	19	ង		ì	2	19	6	33	5	:	6	6
	Basis	¥t.	97	?	9	55	25	62		3	25	54	7	; æ	; £	3	25	22
, sq.	Inked	C.P.	:	•	12	15	12	<u> </u>	2 3	3	20	8	2	; ;	, f	Ď	8	9
to. Fold	Ininked Inked	W.P.	:	2	a	12	Ç	2 :	= :	4	=	=	: :	= \$	2 ;	4	œ	22
-		C.P.		2	11	17	ā	2 8	2	20	22	76			3	33		34
		Yeer		2 8	1857	1850	100	3	1852	1853	1852	100	20	1859	1853	1857	1855	1850
			2	86 8	199	\$. ;	23	724	2	579		97.	828	723	571	729	366

Table 1 (continued)

	Length	Medium	рос	=	=	Medium	D 000	=	=	=	=	=	=
	Fiber (in %)	100E	*	2:	=	F	=	=	=	=	E	=	=
	Rostn	۵,	z	=	=	=	=	=	=	=	=	=	r
Ext.)	Inked	4.2	5.3	6.5	5.1	6.2	8.9	8.3	7.3	8.4	6. 0	6.1	7.5
pH (Cold Ext.)	Inked	4.4	5,3	6.4	5.6	5.8	5.4	8.8	7.2	8.1	6.4	4.9	8.0
Chlor.	spot. test	yellow	#	purple	s.yellow	s.purple	yellow	purple	=	=	s.purple	=	purple
ar lorf)	W.P.	22.0	9.04	57.6	50.2	61.0	91.2	47.6	35.2	61.8	37.4	27.6	46.0
Gr. Tear (Elmendorf)	C.P.	19.2	8.54	46.4	51.6	61.4	97.6	53.2	33.2	57.0	43.2	30.0	42.2
Easily	Torn Cat.	23	۲ ۲	8 8	£ 6	19	ł	19	11	11	11	16	19
	Basis Wt.	oy.	8 8	3 8	25	2	91	S	47	\$	\$	4	8
ls (.T.)	Uninked Inked	a	9	4	: 62	58	47	32	56	8	8	83	255
No. Fold	nked W.P.	"	9	<u> </u>	2 8	6	7	30	4	20	27	39	115
(K. T.	Ten a	:	8	9,			49	ß		-			308
	Ye or		<u>8</u>	1853	1850	1854					1851	1858	1853
	2		573	726	515	574	662	963	827	727	730	825	832

Table 1 (continued)

	Length	Poor	Good	3	Medium	=	*	:	Good	=	E	£	=	=
	Fiber (in %)	100R	=		=	50R, 25HV, 25SV	100R	6CR, 3CHW, 10SW	100R	=	£	=	=	=
	Rosin	<u>α</u> ,	2	Z	E	۵.	Z	=	Δ,	=	Z	=	=	<u>α</u>
Sxt.)	Inked	4.3	•	4.0	4.1	4.5	4.4	4.3	4.9	4.5	4.3	4.5	4.3	4.5
pH (Cold Ext.)	tnked	4.0	•	4.7	4.1	4.4	4.4	4.6	5.1	4.0	4.6	4.9	4.5	4.5
	spot test	vellow		=	=	=	=	=	=	=	=	=	=	=
Gr. Tear (Elmendorf)	W.P.	9.2	}	8. 4	10.8	11.2	19.8	5.0	22,4	15,2	20.0	13.4	13.4	31.4
Gr. Tear (Elmendor	C.P.	8.8		12.0	12,4	16.0	18,4	5.2	28.0	14.0	20.0	15.6	23.2	39.6
Easily	Torn Cat.	33	;	19	17	23	83	4	27	6	23	11	ឌ	31
	Basis Wt.	82	2	51	41	56	22	37	22	51	8	46	59	79
8 T.)	Inked C.P.		>	0	-	-	8	0	4	-		8	-	4
No. Folds (M.I.T. 1/2 kg. T.)	Ked W.P.	1	>	0	0	-	8	-	8	0		8	8	8
N. T.	Unda	,	o	•	Eradh.	-	-	· -		8	8	8	ю	ю
	Yoor	100	1867	1868	1863	1860	1867	1864	1866	1869	1865	1866	1864	1867
	Š	2	209	652	817	583	717	ğ	219	818	588	713	810	808

Table 1 (continued)

	Length	Good	Medium	E	F	=	Good	ŧ	Poor	Good	Medium	Cood	*	Medium
	Fiber (in %)	100R	60SW, 4CIBN	100R	ŧ	ŧ	E	r	25R, 75HW	100R	90R, 5CM, 5S	100R	t	90R, 50M, 5S
	Rostn	Z	۵,	=	=	ŧ	Z	Δ,	ŧ	Z	ρ,	=	ŧ	=
Kt.)	Inked	*	0.8	4.5	4.8	4.6	4.7	5.2	4.5	4.7	5.3	**	4.6	5.2
pH (Cold Ext.)	Tuked	4.6	6.1	*	4.4	4.5	8.	5,1	4.7	4.6	5.1	‡	4.7	5.5
Chlor.	spot	yellow	18.4 s.purple	yellow	=	=	=	- =	=	=	=	*	ŧ	ŧ
Gr. Tear (Elmendorf)	W.P.	20,4	18.4 8	16.0	21.2	17.4	18.0	18.2	21.8	17.8	26.2	17.2	28.0	34.0
Gr. Tear (Elmendor	C.P.	19.6	20.6	14.0	18.6	21.0	20.6	20.0	21.2	19.2	25.0	16.0	32.0	30.6
Easily	Cat	23	ង	16	27	19	17	19	19	±	6	19	19	ឌ
	Basis	8	26	4	7	53	41	\$	23	37	25	\$	\$	5
. T.)	Uninked Inked	81	+	2	ю	4	4	ю	+	∞	9	ĸ	•	10
No. Folds T. 5 kg.	ked W.P.	-	ĸ	4	ю	8	ю	ю	1	8	N	-	ĸ	7
N (M, I	Uninked C.P. W.P.	ю	ю	+	*	4	4	4	w	φ	ဖ	7	1	•
	Year	1864	1864	1862	1863	1869	1868	1868	1863	1865	1869	1865	1866	1867
	No.	807	718	802	511	653	714	715	581	711	588	808	854	287

Table 1 (continued)

	Length	Good	=	S Medium	Good	Medium	=	£	=	Good	Poor	Good	t:	r
	Fiber (in %)	100R	=	6CR, 2CHW, 10SW, 10S Medium	100R	E	=	=	=	=	20R, 60HW, 20SW	100R	F	=
	Rosin	z	=	=	۵.	=	=	Z	Q.	Z	۵.	z	=	<u>α</u>
Ext.)	Inked	5.4	4.6	4.9	5.3	4. 8	5.2	5.4	4.7	6.4	5.1	5.4	5.1	4.5
pH (Cold Ext.)	Un- inked	5.8	4.8	4.9	4.5	5.1	5.0	5.6	4.6	6.3	5.0	5.3	4.7	4.5
Chlor.	spot	yellow	=	=	=	=	=	=	=	s.purple	yellow	=	E	2
Gr. Tear (Elmendorf)	W.P.	49.6	21.8	22.0	42.2	20.4	49.6	24.0	27.0	18.0	25.2	36.0	33.2	13.8
Gr. Tear (Elmendor	C.P.	33.8	25.2	22.2	39.0	21.2	54.0	21.0	31.4	19.6	22,2	34.4	40.6	15.2
Easily	Torn Cat.	27	6	19	27	19	27	23	23	16	19	19	ដ	17
	Basis Wt.	29	25	20	74	6	42	83	2	38	51	\$	22	4
ls T.	Inked C.P.	7	4	Ø	5 6	∞	7	~	5	∞	2	16	47	-
No. Folds	ked W.P.	7	ю	∞	8	4	₹	ĸ	2	ĸ	=	88	12	0
Z I	Uninked C.P. W.	∞	Ø	Ø	2	0	=	=	12	13	4	7	17	18
	Year	1866	1867	1865	1866	1869	1860	1864	1869	1860	1869	1861	1863	1868
	No.	290	80	813	803	716	512	518	712	655	814	812	819	583

Table 1 (continued)

	Length	D 000	E	=	E	‡	=	=	=	=	=	=	=
	Fiber (in %)	100R	=	=	į	=	£	=	=	=	=	E	r
	Rosin	z	=	=	=	=	=	=	=	=	=	E	=
H Ext.	Inked	4.7	4.	4.5	8.3	7.4	5.9	6.2	7.2	7.0	7.6	4.6	5.4
pH (Cold Ext.)	un- inked	5.0	5.1	4.6	8.0	7.9	6,5	7.2	7.9	8.0	8.1	5.0	5.1
_	spot	yellow	=	=	purple	*	s.purple	purple	\$	=	=	yellow	#
Gr. Tear (Elmendorf)	WePe	4.4	37.4	20,6	33.6	50.2 45.4	36.0	26.6	45.0	48.2	29.0	42.4	37.4
Gr. Tear (Elmendor	C.P.	19.0	41.2	26.2	31.0	50.2	30.8	34,4	50.2	48.0	41,2	49.2	40.0
Easily	Torn Cat.	17	27	11	17	ន	6	6	9	19	11	ĸ	ន
	Basis Wt.	\$	2	4	47	55	49	2 2	4	25	8	61	26
89 ()	Inked C.P.	6	55	88	30	22	22	88	51	3	154	8	157
No. Folds	ked W.P.	9	5	.	27	∞	8	8	4	ន	129	53	8
Z	C.P.	6	20	88	78	35	37	3	9	66	60	137	215
	Year	1888	1862	1869	1867	1860	1868	1868	1860	1860	1860	1860	1868
	Ś			- K	3 4	651	. 683	720	815	585	820	801	584

Table 1 (continued)

1870-1879

	Length	Medium	Poor	1	=	E	=	Medium	Poor	F	=	Good	Medium	=
	Fiber (in %)	60R, 40GW	80CW, 20CW	•	100R	90R, 10S	20R, BOHINA SW	9OR, 10S	40SW, 40HW, 20S	20R, 50AW, 30SW	GORIN, 40SN	3CR, 40SW, 3CHW	60SW, 40EW	100R
	Rosin	~	~	•	C.	r	#	E	E	=	ŧ	=	=	=
xt.)	Inked	4.2	4.4		4.2	4.5	4.3	4,3	4.4	4.2	4.3	4.5	4.5	4.6
pH (Cold Ext.)	inked	3.9	6	•	4.2	4.2	4.5	4. 1	4.3	4.3	4.4	4.5	4.5	4.5
Chlor.	spot	vellow	:	ļ.	t	=	=		=	=	=	=	=	=
Gr. Tear (Elmendorf)	W.P.	15.0		4.4	8.0	21.6	12,8	8.6	10.8	10.2	14.8	8. 4	18,0	25.0
Gr. Tear (Elmendor)	C.P.	14.8		17.5	10.0	30.0	18,6	14.0	14.8	9.6	14,2	9.8	22.6	27.6
Easily	Cat.	81	2	31	ដ	ł	ĸ	19	19	ĸ	ង	16	27	31
	Basis Wt.	=	F	92	9	88	62	\$	51	55	9	9	73	\$
8 .	Inked C.P.	,	t	-	0	-	0	4	-	0	· -	-	-	8
No. Folds	ked w P	1	>	0	0	0	-	•	· -		-	8	-	-
Ž I	Unin		•	0	0	0	• •	-				-	-	-
	No.	1681	1870	1870	1874	1879	1877	1079	4 6	700	1879	1874	1875	1875
	į	힑	962	710	507	2 2	2 2	5 8	9, 9		592	788	55	782

Table 1 (continued)

	Length	Medium	Poor	Good	:	E	Poor	F	Medium	F	Dood	=	E	SW Poor
	Fiber (in %)	70EW, 30SW	65HW, 25S, 10SW	100R	GOR, 20SW, 20HW	toor	50SW, 30HW, 20S	60EM, 20SM, 20S	60SW, 30HW, 10S	60SN, 20S, 20HN	75R, 15HW, 10SW	9GR, 10SW	90SW, 10HW	3CR, 3OS, 2CHN, 2OSN Poor
	Rosin	۵.	=	=	E	=	=	=	=	=	=	=	=	=
xt.)	Inked	4.7	4.7	4,5	4.2	4.4	4.3	4.5	4. 8	4.9	4.6	4.6	4.7	4.7
pH (Cold Ext.)	Inked	4.7	4.9	;	4.	4.5	4.5	4.5	4. 8	4.9	4.5	4.6	4.6	4.7
Chlor.	spot	yellow	F	E	=	=	=	=	=	=	F .	=	=	=
Gr. Tear (Elmendorf)	W.P.	13.2	4.4	30.8	10.4	8.8	12.6	35.6	15.0	8.6	20.4	19,2	32.0	20.8
Gr. Tear (Elmendor	C.P.	13.4	17.2	27.8	12.6	10.8	14.4	4.	20.8	10.8	22.0	13,6	31.8	21.8
Easily	Cat.	18	23	1	23	•	23	ł	61	11	23	61	31	23
	Basis Wt.	52	56	9	82	38	29	8	51	4	\$	8	11	19
No. Folds	raked C.P.	-	-	4	-	8	0	10	ю	8	4	9	ю	4
o. Fold	Uninked P. W.P.	,	· -	-	-	ю	8	ю	8	8	ю	-	8	-
ž į	Unin	-		. 0	8	8	8	. 8	. 8	. 8	10	10	10	ю
	Yeer	107	1872	1873	1875	1871	1872	1875	1879	1870	1879	1873	1879	1872
	Ş		g §	787	786	ž	. A	£ £		4	791	797	642	594

Table 1 (continued)

	Length	Good	ş	=	Medium		Good	or	Good	Poor	=	Medium	Good	=
	의 	8	10R, 70BM, 10SW, 10S Poor		3		ક	2CR, 50SW, 2CHW, 10S Poor	G	Po		2	ક	
	n %)		10SW	208	10SW			20HN,		20	20SW	10HW		
	Fiber (in %)	20SW	70EW,	SOSW, 30HW, 208	6CR, 3CHW, 10SW	30HM		SOSW		60EW, 30EW, 10S	2CR, 6CHV, 20SV	805W, 10S,	20HW	
	F	8CR, 20SW	10g,	SOSM,	68	70SM,	100	20R,	100R	60EW,	20R,	80SW	80R,	<u>20</u>
	Rosin	۵.	*	*	=	±	=	=	=	z	Δ,	Ŧ	Z	Δ.
xt.)	Inked	4.7	4.9	4.6	4.3	4.4	4.6	4.0	4.4	4.5	4.6	4.6	4.9	4.5
pH (Cold Ext.)	Inked	4.7	4.9	4.3	4.3	4.5	4.5	4.9	4.4	4.5	4.7	4.8	54.1	4.5
Chlor.	test	yellow	*	=	=	*	=	*	#	*	*	*	=	=
_	WePe	4,41	22.2	26.8	10,0	15.2	32.0	16.0	31,2	17.0	14.0	11,8	18,4	12,2
Gr. fear (Elmendorf)	C.P.	14.2	21.0	21.8	13.4	17,8	33.0	19.6	24.4	16,6	18.8	14.4	23.6	13.6
Easily	Cat.	11	23	27	11	27	31	11	23	23	ĸ	91	11	9
	Wt.	41	55	2	‡	2	83	\$	\$	28	21	2	41	2
No. Folds (M.I.T. ½ kg. T.)	C.P.	ю	+	0	ю	8	10	1	9	ю	8	8	+	10
o. Fold T. ½ kg	Ked WeP.	-	8	-	8	8	4	8	ю	•	+	ю	+	ю
N (M.I.	125 125	ю	4	4,	4	4	+	+	X 0	x 0	10	Ŋ	10	•
	Year		1873	1872	1879	1872	1873	1877	1874	1878	1877	1873	1870	1873
	No	593	731	2	192	701	793	286	784	902	296	2 6	299	199

Table 1 (continued)

	Length	Good	=	=	Medium	Good	=	Medium	=	=	E	D 000.	Poor
	Fiber (in %)	100R	70R, 2CHW, 10SW	8CR, 20SF	SOR, SORIN	70SW, 20S, 10EW	100R	75R, 255W	75R, 20HV, 55W	5CR, 40S, 5SN, 5HN	100R	55R, 359W, 1CHW	70S, 20SN, 10EN
	Rosin	۵.	=	=	5	=	E	=	*	*	=	=	Z
Xt.)	Inked	4.6	4.3	4.7	4.7	4.5	4.7	5,3	4.8	5.5	5.4	5.8	5.5
Cold Ext.	inked	4.6	4.	4.6	4.7	4*6	4.6	4 •8	4.9	5.3	5.5	5,6	5.3
Chlor.	test	yellow	#	=	=	=	=	=	=	=	=	=	=
Gr. Tear (Elmendorf)	WePe	22,4	15.6	22.0	16.2	13.2	23,2	25.2	41.2	33.6	36.6	30,4	34.2
Gr. Tear (Elmendor	C.P.	18.6	16.4	23,4	44	14.0	33.2	21.6	40.8	33.4	41.2	29.2	39.8
Easily	Cat	9	18	ង	9	±	ង	17	ı	2	ឌ	17	9
•	Basis Wt.	51	51	8	25	36	19	41	8	23	*	\$	\$
No. Folds (M.1.T. % kg. T.)	C.P.	ro	10		ĸ	•	Ξ	8	15	8	73	75	2
0. Fold	Ked W.P.	9	∞	ю	ĸ	10	9	æ	45	9	9	37	8
N (M, I,	Uninked C.P. W.P.	9	7	-	7	=	±	17	11	22	36	8	1
	Year	1872	1874	1871	1879	1876	1871	1871	1877	1873	1879	1871	1873
	No	800	787	785	795	406	595	99	789	798	202	597	790

Table 1 (continued)

	Liength	Poor	=	t	*	Good	Medium	£	Poor	Medium	Good	Medium	Poor
	Fiber (in %)	60GW, 40SW	BORIN, 205W	10R, 50EW, 20SM, 20S	60EW, 30S, 10SW	3CR, 4CHV, 3OSN	GCHW, 40SW	60EW, 20SW, 20S	70CM, 30SW	30R, 50HW, 20SM	3CR, 5CHW, 205W	70EM, 30SM	80S, 10SW, 10RW
	Rosin	•-	۵,	Z	Q.	=	*	=	~	Q	ŧ	=	ŧ
x ()	Inked	3.8	4.3	4.1	‡	4.3	4.6	4.8	3.7	4.2	4.2	4.3	4.3
pa (Cold Ext.)	Inked	3.8	4.3	4.3	\$	‡	4.6	4.6	3.8	4.2	4.2	4.4	‡
Chlor.	spot	yellow	*	=		=	*		=			æ	=
Gr. Tear (Elmendorf)	W.P.	10.0	8,0	10.6	10,8	12.8	15.4	22.4	4. 8	15.2	15,6	10,8	13.0
Gr. Tear (Elmendor	C.P.	8.4	11.0	13.0	12.6	15.0	14.8	22,4	9.9	19.6	20.8	10.2	17.8
Kasily	Cet	17	ដ	i	ង	27	ន	27	±	25	27	23	31
	Basis Wt.		83	*	62	8	21	2	23	#	ĸ	21	92
No. Folds (M.I.T. ½ kg. T.)	Inked C.P.	0	0	0	0	-	-	•	-	0	0	0	•
o. Fold r. ½ kg	ked W.P.	0	0	0	0		-	***	-	0	0	0	•
N (M, I,	Unin G.P.	0	0	0	0	0	0	0	-	* =	-	-	-
	Year	1888	1882	1884	1881	1883	1882	1887	1887	1884	1888	1884	1887
	No	780	634	710	632	712	803	909	153	769	762	3	609

Table 1 (continued)

, 1880–1889

	Length	Good	Poor	Good	=	Medium	Poor	Good	E	Medium	*	=	=	=
	Fiber (in %)	25R, 45HW, 30SW	BORIN, 20SW	SSHW, 45SW	50R, 30HW, 20SW	GGEW, 40SW	BORIN, 20SW	30R, 40BW, 30BW	SOSW, SORW	6CHW, 40SW	70EW, 30SW	30R, 50HW, 20SW	GORN, 20SN, 20GN	70EM, 30SW
	Rosin	24	=	=	=	=	E	=	=	*	z	۵,	*	=
Ext.)	Inked	*	4.7	5.0	4.7	4.	4.9	4.3	4.6	4.5	4.6	4.6	4.7	4.7
pH (Cold Ext.)	Hked	4.5	4.7	4.8	4 *8	4.9	4.9	4.5	4.5	4,5	4.5	4.6	4.6	4.7
Chlor.	spot test	yellow	z	t	t	5	z	=	=	=	=	ŧ	=	=
Gr. Tear (Elmendorf)	W.P.	17.8	20.8	25.4	20.2	12.0	24.2	:	24.8	17.4	27.2	34.0	18.8	23.2
Gr. Tear (Elsendor	C.P.	21.0	17.6	25.0	17.2	13.2	19.4	8.0	32.4	13.0	26.4	40.6	19.0	27.4
Easily	Cat	31	31	31	31	ដ	27	4	27	27	83	31	6	ន
	Mte	22	92	78	83	8	*	36	7	2	8	8	\$	\$
No. Folds (M.I.T. & kg. T.)	rked C.P.	-	0	81	•	0	81	81	81	81	10	-	8	ю
fo, Fold	W.P.	81	-	-	-	-	-	81	-	-	8	ю	ю	10
N (M, I,	C. Park	-	-	-	-	-	-	81	64	81	81	81	81	81
	Year	28	1888	1886	1887	1883	1886	1880	1884	1885	1888	1886	1887	1886
	8	765	636	\$	775	695	635	773	9	\$	766	787	969	888

Table 1 (continued)

	Length	Poor	Good	Medium	=	=	=	Good	E	Medium	Good	=	Medium	pocg
	Fiber (in %)	6GHV, 30SW, 10S	10R, 50HV, 40SN	SOSW, SCHW	OCHW, 40SW	4CR, 30SM, 3CHW	10R, 70HM, 20SW	10R, 50HW, 40SW	2CR, GOSW, 2CHW	30R, 50HV, 20SN	30R, 50HW, 20SW	50R, 255W, 25HW	60SW, 4CHW	50R, 30HV, 20SN
	Rosin	۵.	=	=	=	=	=	=	=	F	=	E	=	=
Ext.)	Inked	5.1	4.6	4.7	4.5	4.	4.5	4.6	4	4. 9	5.5	4.5	5.0	4.9
pH (Cold Ext.)	inked	4.9	4.6	4.1	4.9	4.5	4.6	4.7	4 ,8	4.9	5.5	4.6	4.6	5.0
Chlor.	test	yellow	*	=	:	2	=	=	=	5	=	:	E	=
Gr. Tear (Elmendorf)	W.P.	26.6	15.0	13.6	13,0	32,4	36.0	29.6	13.0	25,4	30,8	19,8	30,6	16.4
Gr. Tear (Elmendor	C.P.	21.8	17.6	15,2	12,0	23.2	37,4	28.4	12,8	24.4	31.8	15.6	39.6	21.2
Easily	Cat	31	23	17	61	31	31	27	91	27	12	6	31	6
	Wt.	11	55	\$	51	92	8	8	39	12	92	2	6	25
No. Folds (M.I.T. ½ kg. T.)	C.P.	8	.	★ .	8	4	ю	ю	8	ю	4	ĸ	•	4
10. Fold	Ked ₩.P.	-	•	ю	-	8	ю	8	ro	-	8	4	ю	Ŋ
(Se. I.		8	ю	ю	ю	4	4	*	4	4	4	ĸ	ĸ	Ŋ
	Year	1886	1886	1881	1887	1885	1888	1888	1889	1889	1885	1882	1883	1889
	8	637	778	209	697	774	763	909	638	776	768	777	610	779

Table 1 (continued)

1880-1889

	Length	Poor	Medium	=	Poor	Medium	Good	E	Poor	=	=	*	IOGN Medium
	Fiber (in %)	SCHW, 20SW	10R, 60HV, 30SN	50SW, 3CHW, 20S	60EM, 20SM, 20S	GCEN, 40SW	SOSW, SCHW	SOSW, SCHW	70HV, 20SN, 10S	SOHN, 308, 20SN	70HW, 30SW	GOTIN, 40SN	20R, 60HV, 10SW, 10SW Medium
	Rosin	A	=	=	=	=	=	=	=	=	=	=	*
Ext.)	Inked	4.9	5.2	4.6	4.9	5,1	5.3	4.6	4.9	7.0	5,1	4.5	5.4
pH (Cold Ext.)	uni- tuked	5.1	5,3	4.5	4.7	2.5	5.4	4.5	4.9	6.5	4.8	‡	5,5
	spot	yellow	=	=	=	=	=	=	=	s.purple	yellow	=	=
ear dorf)	W.P.	19.8	32,8	0.0	25.4	13.6	29.8	18,0	23.8	45.4	28.2	11.6	26.8
Gr. Tear (Elmendorf)	C.P.	26.6	30,2	10.4	24.8	14.8	28.8	15.2	23.6	34.6	34.2	13.0	30,8
Easily	Cat.	ន	ឌ	12	23	5	53	6	ន	31	27	±	ĸ
	Basis	2	28	30	28	30	8	\$	28	75	99	*	82
No. Folds	C.P.	10	∞	ဗ	æ	œ	9	1	o	7	9	8	6
o. Fold	W.P.	7	7	8	+	4	9	ю	4	•	4	•	z
X X	Unita C.P.	5	, ©	7	1	1	7	60	œ	œ	=	17	2
	Year	886	1881	1880	1882	1887	1881	1889	888	1889	1888	1881	1887
	Š	9	9	8	602	53	655	8	į	200	639	192	11.

Table 1 (continued)

	Length	Cood	Poor	Medium	2 00	Medium	=	Poor	Medium	Poor	Mediu	Poor	:
	Fiber (in %)	30R, 50HW, 20SW	90S, 10EW	SR, 65HW, 30SW	30R, 4CHV, 30SN	30R, 40SW, 30RW	10R, 60HV, 30SW	BOHW, 20SW	2CR, 6CHW, 20SW	40GW, 40FW, 20SW	GOHW, 40SN	70EW, 30SW	BORN, 20SN
	Rosin	A	=	=	=	=	=	=	=	~	A	E	=
xt.)	Inked	4.3	4.3	4.5	4.4	4.9	4.5	+	4.1	4.3	4.3	4.4	4.4
pH (Cold Ext.)	Un- 1nked	4.3	4.3	4.3	4.4	4.7	4.7	4.8	4.1	4.1	4.1	4.2	4.3
Chlor.	spot	yellow	=	E	=	5	=	=	*	=	=	=	=
Gr. Tear (Elmendorf)	W.P.	15.0	16.8	16.8	20.8	22.6	14.4	25.0	10.2	20,8	12.2	20.2	12.6
Gr. Tear (Elmendor	G.P.	16.0	16.4	17.0	22.2	19.2	12.0	20.6	11,8	18.2	16.8	20.4	10.2
Easily	Torn Cat.	23	27	31	i	31	31	i	11	31	3	31	17
	Basis Wt.	8	67	11	8	2	82	117	4	92	83	75	\$
£	Uninked Inked	-	-	7	0	-	•	0	0	-	•	-	-
Folds	ked W.P.	0	· -	7	-	-	O	٦	0	•	0	0	0
No.	Unit		• •	0	0	0	0	0	Н	-	-	-	н
		1995	1895	1896	1897	1891	1899	1895	1891	1892	1895	1894	1893
	ģ		730 520	615	750	623	489	627	753	17	754	611	749

Table 1 (continued)

	Length	Medium	•	•	Good	Medium	Poor	Medium	Poor	Medium	=	Good	E	*	Poor
	Fiber (in %)	10R, 70EM, 20SW		5R, 55EM, 30SM, 10S	2CR, 40SN, 4CHN	5R, 55HV, 40SW	70S, 20HN, 10SW	GCHW, 40SW	BSHW, 15SW	ICE, SCHIY, 30SH	70EW, 30SW	1CR, 455M, 45BM	25R, 55HW, 20SW	35R, 65SH	40S, 40SM, 20EM
	Fostn	Δ.	1	=	*	=	=	=	=	=	.	=	=	z	C
Ext.)	Inked	4.3	•	4.3	4.5	4.3	4.	4.4	4.5	4.6	4.6	4.7	4.3	4.5	*
pH (Cold Ext,)	Un- inked	*	•	4.3	4.3	4.4	4.5	4.5	4.6	4.7	4.7	4.7	4.7	4.8	4.
Chlor.	spot test	1100	YELLOW	ŧ	ŧ	=	=	ŧ	=	=	=	=	=	=	=
Gr. Tear (Elmendorf)	W.P.		20.02	24.0	19,0	12.4	11.2	21.8	18.6	4.4	24.2	23.6	18.4	21.8	14.8
Gr. Tear (Elmendor	C.P.		74.0	23.6	18.4	14.6	14,2	19.0	17.8	14.0	26.2	31.6	24.8	22.8	14.0
Easily	Torn Cet.		31	31	27	23	11	31	31	ដ	i	31	27	ដ	19
	Basis		8	¥	3	2	÷	75	78	Ş	æ	75	99	8	22
, es	Inked	•	•	-	0	-	-	منه	-	8	-	-	-	-	8
No. Folds	ked	707	-	-	-	10	-	-	-	-	-	-	. 0	-	•
2	Uninked	3	- -	-	· •	-				•	, ,-	-	.		84
	•	rear	1895	1898	900	200	1890	1883	1897	1892	1896	4041	1897	1898	1896
	,	ટ્રી	748	757		5 7	619		970	t 6	613 13		136 188 188	622	759

Table 1 (continued)

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	Length	Medium		r vo	S Poor	10S Medium	ŧ	۲2 ع	Good	Medium	=	=	=	Poor	Good
	Fiber (in %)	APOR ACIEN 30SE		ICR, 405W, 30HM, 20S	SOHW, 30SW, 10S	10R, 50HV, 30SW, 10	5R, 55HW, 40SW	10R, 50HW, 30SW, 10S	, 20SW	, 20SW	*	IOR, 70ffv, 20SW	20R, 70HV, 10SW	7CHW, 25SW	10R, 50EW, 40SW
	ber	AC AC		40SW	SORW	SOHW	SHN,	SOH	SOR, 30FM,	ICR, 7CHW,	70HM, 30SW	102	70H	7CHIN,	50H
	I	8	3	18	18	8	5R, 5	10g,	50R,	1 €	70HW	1 8,	20R,	8	<u>ફ</u>
	Rosin	6	4	=	E	=	=	£	E	E	=	=	=	=	5
Ext.)	Inked	•	4.	4.5	4.6	4.8	5.5	5.7	5.2	4.4	5.0	4.4	4.5	4.6	4.6
pH (Cold Ext.)	Inked	,	4.5	4.5	4.6	4. 8	5.2	5.3	5.4	4.5	5,0	4.4	4.5	4.6	4.8
Chlor.	spot test		yellow	ŧ	=	z i	=	*	=	ŧ	=	E	=	=	=
ear dorf)	W.P.		19.2	13,2	18.2	27.8	22.8	34.2	31.6	16.0	33,4	12.8	24.2	14.6	35.2
Gr. Tear (Elmendorf)	C.P.	•	22.0	15.8		27.2	29,0	40.2	30.0	15.2	30.8	14.8	25.6	16.6	33.8
Easily	Torn		ដ	5	ន	31	ł	31	51	ន	27	ន	ង	6	31
	Basis		19	51	\$	82	88	\$	83	Ş	2	80	19	20	83
No. Folds	Inked	4	7	8	. 4	_	84	_	. 4	1 17	, «	• •	4	4	4
o. Fold	P S	19.	8	ı V.	• •	-	8	-		• •	- v) М	. φ	ro	10
Z	Unital		8		, «		n 8		• •		9 K	, ◀	• •	4	+
		Kear	1801		1001	88	8			8 6			1891	1898	1894
	,	일	919		736	276	ŧ	? §	8 6		747	989	£ 55	38	683

Table 1 (continued)

1890-1899

	Length	Good	Poor	Medium	=	=	Poor	Good	# Poer	Medium	Poor	Medium	G 000
	Fiber (in %)	20R, 455W, 35HW	10R, 70BW, 20SW	25R, 65HW, 10SN	GOHN, 40SN	20R, 60EW, 20SW	45HN, 30SN, 25S	3CR, 5CHW, 2CKW	10R, 45S, 25HN, 20SN Poor	GOEIN, 20CM, 20SW	60SW, 30S, 10HW	50SW, 35HW, 15GW	GORIN, 40SW
	Rosin	D	=	¥	=	=	=	=	#	~	<u>α</u>	~	ρ ₄
(tr.)	Inked	4.6	5,6	5.7	4.5	4.5	5.8	5.9	5.8	5.5	7.4	5.8	5.1
pH (Cold Ext.)	Un- Inked	4.8	5.4	5.7	*	4.6	5,6	0.9	5.5	5.7	7.2	S.	5,1
Chlor.	spot test	yellow	ŧ	*	=	¥	=	=	=	*	purple	yellow	=
Gr. Tear (Elmendorf)	WePe	31.4	28.0	37.2	25.2	25,2	20,2	20.8		17.6	32.6	46.0	45.4
Gr. Tear (Elmendor	S. P.	42.8	26.0	26.4	25.2	25.6	20,0	21.2	47.2	26.2	38.4	58.4	37.2
Easily	Torn Cat.	27	27	3	27	19	17	ន	27	5	27	27	١
	Baris Wt.	8	2 2	2	67	\$	\$	S V	3	38	Ż	72	8
- E-	Linked C.P.	4	, ,	- 1 0	•	*	· 2	, T	2 %		1 2	27	7
No. Folds	Ked 2	1 4	, (3 ~	. ,	. V.	, α	, ,	; ;	; ¢	: 2	15	•
Z ;	Uninked	;	٠ ،	٠ ٦	- V.) V	, σ	• •	2 ;	= \$	<u> </u>	5	8
	200		20.00	1881	1000						2 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	1892	1899
		100	6 24	687	7 9	979		9 9	069	219	5 65	519	35

ERIC

Table 2

The median C.P. folding endurance and tear resistance values for the first 25 books of each decade and the median values after testing 50 books per decade. The range of values for each test per decade is included.

	Median of rear range of 50 volumes	28,7 9,8 - 59,4	23.6 11.4 - 40.8	30,2 7,4 - 47,4	30°0 16°0 - 58°4	36.0 8.0 - 64.0	55.4 7.0 - 97.6	22.2 5.2 - 54.0	18.6 9.6 - 44.4	19,5 6,6 - 40,6	20.9 10.2 - 58.4
Tear Resistance - C.P.	Median-1st 25 volumes	28.8	22.6	26.0	30.6	36.8	33.6	21.0	18.8	19.4	20,4
	Fold range of 50 volumes	1 - 750	1 - 433	1 - 847	4 - 1483	0 - 422	0 - 308	0 - 215	41 - 0	0 - 21	0 - 16
No. Folds - C.P.	Median of 50 volumes	18	22	27	32	35	15	œ	ю	N	C4
No. Folds	Median-1st	14	: 73	; \$. S2	50	. E	· «	, v	ı «	a
		Decade	20-000 10101	1810-18	1620-39			1800-081	1860-08	1870–79	1890-99

ERIC

Toble 2

The median number of folds (M.I.T. ½ kg. tension), tested in the direction of cross printing and with printing (uninked), tear resistance (inked), pH (uninked), percent samples with rosin and percent all rag, all chemical wood, mixture of fibers and percentage of various fiber lengths in each decade.

	Poor	- 1	•)	8	1	•	8	9	*	30	8
ber Length	Good Medium Poor	•	• •	•	9	9	9	±	30	30	\$	20
Fi	₩	8	3	\$	85	\$	\$	\$	\$	36	30	22
	C. S.	'	1	1	t	t	t	•	8	9	\$	20
Fiber	Kag Mixture C.W. Good Med			•	1	ŧ	t	œ	4	20	9	8
	Reg	1 2	2	3	9	9	9	83	2	70	•	•
	with rosin											
띥	uninked (cold ext.)	7.6		*	5.2	5.8	5,4	5,1	4.9	4.5	4,6	4.6
Tear	W.P.	9 00	0.07	4.63	29•5	30,0	36.3	34.1	21.8	16.6	19,3	20.8
Ĕ	ر م	90	107	23.6	30.2	30.0	36.0	33,4	22.2	18,6	19,5	20.9
olds	Uninked Area	1	<u> </u>	3	20	21	ដ	9	w	8	8	-
No. Folds	Uninke		<u>e</u> :	22	27	35	32	10	∞	ю	8	8
	Donada	200	80-0081	1810-19	1620-29	1830-39	1840-49	1850-59	1860–69	1870-79	1880-89	1890–99

ERIC

The number and percentage of papers falling in four different categories with pH 6.0 and above and pH 5.9 and below for the three groups of the period 1800-1899.

		0.9 li	ni 6.0 and above		
	51 folds	10-50 folds	2-9 folds	0-1 folds	
First Group (250 books) 1800—1849	32 (13%)	20 (8%)	3 (1%)	0 (0%)	
Second Group (100 books.) 1850–1869	(%) 6	11 (11%)	1 (1%)	0 (0%)	
Third Group (150 books) 1870–1899	0 (%)	2 (1%)	1 (1%)	0 (0%)	
		Below pH 6.0	pH 6.0		
First Group (250 books) 1800-1849	55 (22%)	90 (36%)	45 (18%)	5 (2%)	
Second Group (100 books) 1850–1869	2 (2%)	35 (35%)	32 (32%)	10 (10%)	
Third Group (150 books) 1870—1899	2 (1%)	13 (9%)	76 (51%)	56 (37%)	
0-1 fold - Restoration Category	.				
2–9 folds – Below Newsprint Category	tegory				
10-50 folds - Newsprint Category	ž				

Table 5

The number	of C.P. folds, pH,	year made, % Chlorides and % Sul-
phates of 10 of 1801-1837.	the weakest papers	and 10 of the strongest papers
TOOT-TO31.		

Ten old book papers (1801-1824) with lowest folds and pH									
Sample Number	Uninked pH	C.P. Folds Uninked	Year	% <u>C1-</u>	% SO ₄ = on sheet wt.				
671A	4.1	2	1801	.018	•371				
667B	4.3	1	1801	.088	•120				
994A	4.4	2	1801	•010	•238				
657B	4.2	2	1807	.248	•323				
630A	4.2	1	1808	•007	•324				
911A	4.2	2	1820	•010	.384				
502B	4.2	2	1821	.100	5.00				
501A	4.2	1	1821	.018	•153				
934A	4.0	2	1822	•000	•345				
905A	4.5	3	1824	.004	.159				
To	en old book p	apers (1802-183	7) with hig	hest fold	s and pH				
67QA	5.9	211	1802	.058	. 493				
65 6E	7.1	116	1805	.032	,286				
995E	6.0	323	1808	.026	•318				
964A	6.5	433	1818	.103	.002				
914A	5.7	167	1823	•040	.054				
913A	5.5	419	1826	.000	•003				
903A	7.1	847	1829	.027	,085				
901A	8.3	153	1829	.041	•018				
866A	7.0	1230	1836	.051	. 187				

.042

1837

221

7.2

560A

.002

Table 6

The percentage of papers with alum rosin sizing, median values of folding strength C.P. in uninked area and pH (cold extraction) of all-rag, part-rag and no-rag papers by decade, 1850-1899.

		퓜	1	I	4.5	4.6	4.6
	i	rolds	1	1	8	8	-
No-rag		% With Rosin	ı	I	83	8	88
		No. Samples	I	-	17	25	81
		h No. Bulds DH Sam	4. 9	4 •9	4. 6	4.6	4.7
1		No. Folds	•	•	4	4	М
	Part-rag	% With Rosin	75	11	26	88	97
		No. Samples	4	7	ĸ	2	32
		器	5,1	4. 8	4.5	i	l
		No. Folds pR	17	9	NO	ł	ļ
	All-rag	% With Rosin		36	8	ł	I
		No. Samples	8	42	5	į	l
		Decoade	_	1860-69	1870-79	1880-89	1890-99

Tohlo 7

The median pH, C.P. folds, and C.P. tear for the papers 1850-1859 sized with alum rosin and conventional type sizing and the same for the period 1860-1869 of the 100% rag papers and part rag papers.

		00[_100 K Rat	
	1850-59 Sized with		1860-69 Sized with	ith
	Rosin	Other	Rosin	Other
No. Samples	13	22	15	27
Median pH	4.6	5.03	4.5	5.0
Median C.P. Folds	17	17	•	**
Median C.P. Tear	29.0	35.2	21,2	26.2
		Ğ	Part Kag	
No. Samples	10	н	LO	М
Median pH	*	5.0	5.1	4.8
Median C.P. Folds	ю	۵	•	10
Median C.P. Tear	22.4	48.0	22.2	13.7

Table 8

Number of samples and folds, the pH (cold extraction) and percent of samples with good fiber length of papers 1800-1899 sized with alum rosin and glue.

			1	, and a second			Tub St	zing (glue	(3
Decade	Rag	No. Samples	No. Rolds pH	Ha	% Good Fiber Length	No. Samples	No. Folds pH F	ਬ	% Good Fiber Length
1800-09	All rag	1	I	i	1	20	8	4. 6	96
1810-19	All rag	ì	I	I	i	20	22	4.7	ま
1820-29	All rag	i	ļ	I	i	20	27	5.2	83
1830-39	All rag	ł	ł	i	l	49	35	5.8	\$
1840-49	All rag	Į	1	i	ı	\$	36	5.6	87
1850-59	All rag	13	17	4.6	85	83	11	5.3	88
1860-69	All rag	ड	*	4.5	53	27	±	5.0	88
1870-79	All rag	0	ဟ	4.5	70	1	1	i	; 1
	Part rag	21	4	4.6	38	1	1	i	I
	No rag	#	М	4.6	14	i	ì	i	
1880-89	Part rag	18	+	4.6	29	I	1	i	\$ \$
	No rag	88	8	4.7	‡	i	i	ł	1
1890-99	Part rag	31	8	4.6	53	1	I	I	1
	No rag	15	-	4.5	-	I	i	I	ì

Table 9

The average number of folds, average pH (cold extraction) and fiber content of the three strongest of the least acid papers of each decade, 1800-1899.

Three Strongest from the Least Acid								
<u>Decade</u>	Sample Numbers	Ave. No. Folds	Ave. pH	Fiber Content				
1800-09	995E, 67QA, 656E	217	6,1	Rag				
1810-19	984A, 537A, 973A	218	5 ₄ 5	Rag				
1820–29	903A, 901A, 908A	372	7.9	Rag				
1830–39	885A, 866A, 560A	978	7.7	Rag				
1840-49	843A, 585A, 675A	326	8.0	Rag				
1850–59	730, 825, 832	189	7•3	Rag				
1860-69	820, 585, 815	89	8.0	Rag				
1870–79	703, 597, 790	90	5.5	R, S, SW, HW				
1880-89	633, 692, 771	12	5.6	R, HW, SW, S, GW				
1890-99	760, 690, 519	13	6,1	R, HW, SW, S, GW				

Table 10

The number of folds (C.P. uninked), grams tear (C.P. inked), pH (uninked) and fiber analysis of 35 book papers 1870-1399 alum rosin sized and composed of 100% chemical wood fibers. Averages are included for the test values of the very weak and stronger papers.

No.	<u>Year</u>	Uninked C.P. Folds	C.P. <u>Tear</u>	Uninked pH	Chemical Wood Fibers
634	1882	0	11.0	4.3	80% H.W., 20% S.W.
603	1882	0	14.8	4.6	60% H.W., 40% S.W.
627	1895	o	20,6	4.8	80% H.W., 20% S.W.
640	1884	1	10.2	4.4	70% H.W., 30% S.W.
636	1886	1	17.6	4,7	80% H.W., 20% S.W.
604	1886	1	25.0	4.8	55% H.W., 45% S.W.
635	1886	1	19.4	4.9	80% H.W., 20% S.W.
695	1883	1	13.2	4.9	60% H.W., 40% S.W.
705	1875	1	13.4	4.7	70% H.W., 30% S.W.
591	1879	1	14.2	4,4	60% H.W., 40% S.W.
643	1875	1	22.6	4.5	50% S.W., 40% H.W.
754	1895	1	16.8	4.1	60% H.W., 40% S.W.
611	1894	1	20.4	4,2	70% H.W., 30% S.W.
749	1893	1	10.2	4.3	80% H.W., 20% S.W.
626	1893	1	19.0	4.5	60% H,W., 40% S.W.
614	1893	1	17,8	4.6	85% H.W., 15% S.W.
613	1896	1	26.2	4.7	70% H.W., 30% S.W.
764	1885	2	13.0	4,5	60% H.W. 9 40% S.W.
766	1888	2	26.4	4.5	70% H.W., 30% S.W.
601	1884	2	32.4	4.5	50% H.W., 50% S.W.
698	1886	2	27.4	4.7	70% H.W., 30% S.W.
	Averages	- 1	18.6	4.5	

Table 10 (continued)

<u>No.</u>	Year	Uninked C.P. Folds	C.P. Tear	Uninked pH	Chemical Wood Fibers
642	1879	3	31.8	4.6	90% S.W., 10% H.W.
686	1898	3	30.8	5.0	70% H.W., 30% S.W.
607	1881	3	15.2	4.7	50% H.W., 50% S.W.
697	1887	3	12.0	4,9	60% H.W., 40% S.W.
701	1872	4	17.8	4.5	70% H.W., 30% S.W.
691	1886	5	26.6	5 ₊ 1	80% H.W., 20% S.W.
610	1883	5	39.6	4.6	60% S.W., 40% H.W.
628	1899	5	25.2	4.4	60% H.W., 40% S.W.
693	1887	7	14.8	5.2	60% H.W., 40% S.W.
633	1881	7	28.8	5,4	50% H.W., 50% S.W.
700	1889	8	15,2	4.5	50% H.W., 50% S.W.
639	1888	11	34,2	4,8	70% H.W., 30% S.W.
745	1899	16	37.2	5.1	60% H.W., 40% S.W.
761	1881	17	13.0	4,4	60% H.W., 40% S.W.
	Averages -	. 7	24.4	4,7	

Table 11

The number of folds (C.P. uninked), grams tear (C.P. inked), pH (uninked) and fiber analysis of 18 book papers 1870-1899 alum rosin sized and composed of 75% or more chemical wood fibers. Averages are included for the test values of the very weak and stronger papers.

No.	Year	Uninked C.P. Folds	C.P. Tear	Uninked pH	75% or more Chemical Wood Fibers
606	1887	0	22.4	4.6	60% H.W., 20% S.W., 20% S.
646	1872	1	14,8	4.3	40% S.W., 40% H.W., 20% S.
702	1872	1	17•2	4,9	65% H.W., 25% S., 10% S.W.
641	1875	2	44,4	4,5	60% H.W., 20% S.W., 20% S.
645	1872	2	14,4	4.5	50% S.W., 30% H.W., 20% S.
696	1887	2	19.0	4,6	60% H.W., 20% S.W., 20% G.W.
707	1879	2	20,8	4,8	60% S.W., 30% H.W., 10% S.
644	1870	2	10,8	4.9	60% S.W., 20% S., 20% H.W.
637	1886	2	21,8	4.9	60% H.W., 30% S.W., 10% S.
	Averages -	2	20,6	4.6	
647	1872	4	21.8	4.3	50% S.W., 30% H.W., 20% S.
708	1873	5	14,4	4,8	80% S.W., 10% S., 10% H.W.
605	1880	7	10.4	4,5	50% S.W., 30% H.W., 20% S.
602	1882	7	24.8	4.7	60% H.W., 20% S.W., 20% S.
694	1888	8	23,6	4.9	70% H.W., 20% S.W., 10% S.
	Averages -	. 6	19.0	4.6	
616	1890	9	20,0	5,6	45% H.W., 30% S.W., 25% S.
709	1876	11	14,0	4,6	70% s.w., 20% s., 10% H.W.
621	1893	12	20,2	5,7	60% H.W., 20% G.W., 20% S.W.
519	1892	15	58.4	5,8	50% S.W., 35% H.W., 15% G.W.
	Averages	12	28.2	5.1	

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Table 12
The folding endurance, tear resistance, pH and fiber composition of nine samples, 1870-1892 containing groundwood.

	Rak	}	1	8	ı	ı	ı	1	t	ı	8
	C.¥.		40% S.W.	ŧ	20% H. & S.W.	40% H.W. 20% S.W.	30% 8.W.	60% H.W. 20% S.W.	00% H.W. 20% 8.W.	50% B.W. 35% H.W.	60% B.W. 10% S.W.
	× 5		S	\$	%	4	X07	20%	%	1 8	<u> </u>
	pH Uninked		3,8	3.0	3.0	‡	3.8	•	5.7	50 60	5.5
4	¥.P.		10.0	15,0	*	20,8	4.8	18,8	17.6	46.0	26,8
Tear	6 5		8.4	4,4	17,6	18,2 20,	9.0	19,0	20.2	58.4	30,8
lds	ked W. B		•	•	•	•	-	ю	2	55	×
Folds	Uninked	7	•	•	•	-		8	5	75	21
	Ş	122	1886	1870	1870	1892	1887	1887	1893	1892	1887
	Sample	100	780	296	710	74	133	969	621	519	121

Table 13

The number of folds of the uninked and inked areas and the percent retention of 48 papers, 1800-1849, with 25 or more folds and a difference of ± pH 0.1 or less between inked and uninked areas.

Sample	No. C.P.	Folds	Percent
No.	Uninked	Inked	<u>Retention</u>
NO			
989A	7 50	396	53
995 E	323	262	81
527 A	278	135	49
670A	211	222	105
524A	194	133	69
650E	180	83	46
997 A	127	89	7 0
656E	116	101	87
	67	60	90
987 A	62	45	73
992A	43	24	56
983B	33	22	67
993E	30	16	53
991A	30	29	97
984B	91	42	46
978A	88	48	55
942B	63	25	. 40
980E	33	14	42
951A	27	13	48
950A	195	103	53
933A	77	83	108
926A	76	24	32
548E	76	56	74
927A	58	35	60
545A	58	41	71
924A		28	54
912E	52 45	34	76
904A		3 2	82
935A	39 97	24	89
546B	27	2 T	•

Table 13 (continued)

Sample	No. C.P.	Folds	Percent
_No	<u>Uninked</u>	Inked	Retention
558A	1316	700	53
552A	321	177	55
560A	221	173	78
879E	77	69	90
864A	66	46	70
873A	42	26	62
881A	37	27	73
553A	28	19	64
737A	105	27	26
860B	76	111	146
732A	48	27	56
735A	43	22	51
755A 859B	41	45	110
858E	3 4	36	106
= -	81	56	69
827 857	= :	44	107
833	41	· •	
726	36	26	72
805	28	28	100
703	36	22	61
		Aver	age - 70

Table 14 The number of C.P. folds of the uninked and inked areas of 21 papers, 1800-1899, with 25 or more folds and a difference of \pm pH 0.3 or more between the inked and uninked areas.

Sample No.	Difference in pH	No. C.P. F Uninked	olds <u>Inked</u>	Percent Retention
585	1,0	99	43	43
801	0,4	137	66	48
666	0,3	34	16	47
663	0,5	73	32	44
846A	0,3	26	10	38
68QA	0,9	43	20	47
736A	0,4	90	. 22	24
566A	0.3	92	33	36
843A	0,8	261	109	42
565A	1.4	295	126	43
906A	0,5	60	29	48
929A	0.5	132	51	39
913A	0.7	419	122	29
978A	0.5	27	10	37
938A	0,5	30	13	43
949A	0.4	40	16	40
977A	0.4	50	17	34
959A	0.3	51	22	43
973A	0.5	68	34	50
536A	0,5	70	19	27
964A	0.4	433	135	31
			Average	- 40

Table 15

Percent cotton and linen, degree of fibrillation, C.P. folds and pH (cold ext.) of 75 samples for 1800-1849 arranged by decade.

Sample No.	<u>Year</u>	рН	No. <u>Folds</u>	Fibrillation	≸ <u>Cotton</u>	X <u>Linen</u>
658A	1800	4.2	5	medium	32	68
667B	1801	4.4	1	poor	9	91
659A	1802	4.1	11	medium	25	75
67QA	1802	5.9	211	poor	10	90
648A	1803	4.8	13	•	25	75
527A	1803	5.0	278	good	59	41
958A	1804	4.6	6	**	35	65
525B	1804	5.5	243	**	46	54
528A	1805	5.3	11	poor	30	70
524A	1805	4.6	194	medium	30	70
996B	1806	4.5	11	poor	21	79
9 92A	1806	4.6	62	medium	37	63
993E	1807	5.6	33	poor	75	25
995 <u>s</u>	1808	6.0	323	**	4	96
629A	1809	4.6	3	medium	7	93

Table 15 (continued)

Sample No.	Year	p M	No. Foids	Fibrillation	Cotton	Linen
965A	1810	4.6	4	poor	20	90
957 B	1811	4.1	6	medium	17	83
537 A	1811	5,2	154	good	21	79
941A	1812	4.3	3	•	24	76
967A	1813	4.4	6	poor	28	72
944A	1814	4.1	8	good	49	61
959A	1814	4,9	5 1	•	35	65
962A	1815	4,4	1	poor	18	82
95QA	1816	4,6	27	good	38	62
536A	1816	4.7	70	mēdium	19	81
535A	1817	4.2	8	good	28	72
973A	1817	5,4	68	excellent	31	69
	1818	4,2	11	medium	50	50
968A	1818	6.5	433	excellent	30	70
964A		4.7	88	good	38	62
942B	1819	7. (•	9		

Table 15 (continued)

Sample No.	Year	pH	No. Folds	<u>Fibrillation</u>	Cotton	≴ <u>Linen</u>
911A	1820	4.2	2	poor	47	53
501A	1821	4.2	. 1	good	21	79
917A	1821	5,2	166	good	42	58
934A	1822	4.0	2	poor	28	72
927A	1822	5.7	76	excellent	25	75
919A	1823	4.6	9	poor	20	80
914A	1823	5.7	167	excellent	40	60
905A	1824	4,5	3	poor	17	83
93QA	1825	4.1	5	poor	31	69
548E	1825	6.0	76	excellent	24	76
937A	1826	4.5	6	good	33	67
906A	1826	6.3	60	good	15	. 85
932A	1827	4.6	5	poor	27	73
928A	1828	4,2	4	poor	22	78
903A	1829	7.1	847	excellent	18	82

Table 15 (continued)

-	-	-	-	~	•
-	93	-	_	24.7	
_			-1	ec.	

Sample No.	Year	pH	No. Folds	<u>Fibrillation</u>	Cotton	Linen
882A	1830	4.4	6	poor	19	81
552A	1830	5.3	321	, . good	38	62
893A	1831	4.7	7	poor	35	65
896A	1832	4.9	7	good	27	73
558A	1832	5.1	1316	excellent	45	55
888A	1833	8.2	117	good	20	80
864A	1834	7,8	66	medium	21	79
870A	1835	6.8	174	excellent	44	56
889A	1835	5,2	19	poor	35	65
866A	1836	7.0	1230	excellent	50	50
560A	1837	7.2	221	•	41	59
875A	1838	4.6	4	none	23	77
879 E	1838	7.7	77	excellent	38	62
862A	1839	6.4	8	medium	20	80
	1839	7.8	21	•	28	72
895A	TOOS	. •0				

Table 15 (continued)

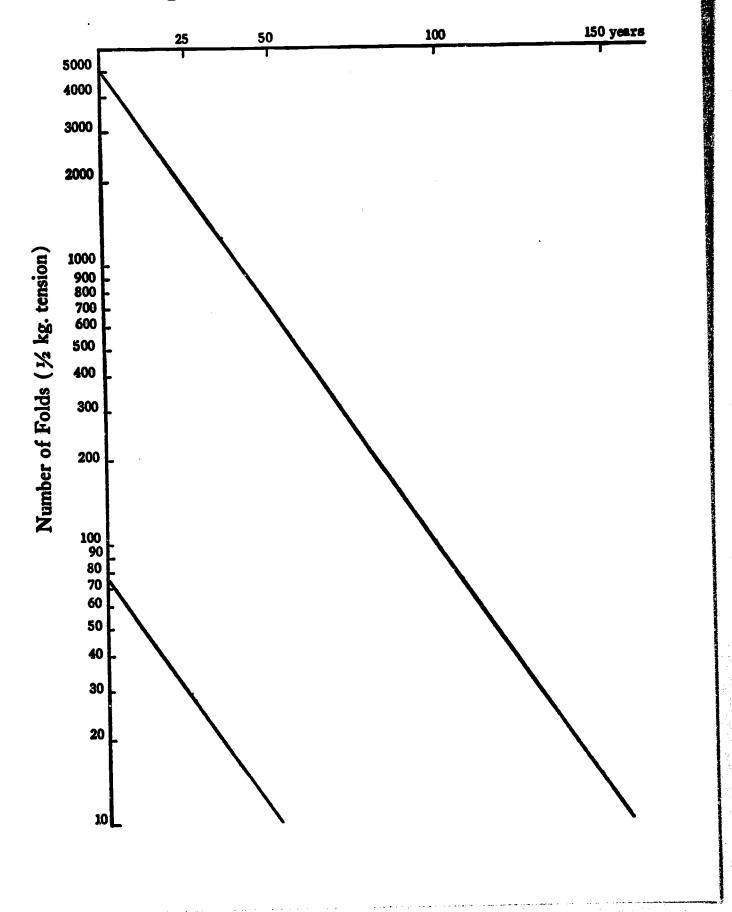
Sample No.	<u>Year</u>	Hq	No. Folds	Fibrillation	≸ <u>Cotton</u>	≴ <u>Linen</u>
852A	1840	6.0	9	medium	66	34
859B	1840	4.8	41	good	42	58
845A	1841	6,2	69	**	63	37
843A	1841	7.2	261	Ħ	70	30
854A	1843	5,1	36	**	57	43
842A	1844	4.8	3	medium	79	21
568A	1844	5.8	95	Ħ	87	13
841A	1845	4,4	10	*	65	35
679A	1845	7.8	82	good	63	37
505A	1846	4.2	0	poor	87	13
675A	1846	6.1	422	good	63	37
857A	1848	4.9	24	Ħ	70	30
847 <u>A</u>	1848	7,7	204	W	60	40
50GB	1849	4,3	4	medium	48	52
565A	1849	8,6	295	good	54	46

Distribution by percent of 500 book papers from Table 1, into categories based on pH readings in uninked areas, by decade and chronological group.

		Percent				
<u>Decade</u>	pH 4.0-4.5	4.6-5.1	5.2-5.9	6.0-6.9	7.0 +	Total
1800-09	42	36	16	4	2	100
1810-19	34	52	12	2	0	100
1820-29	22	22	40	10	6	100
1830-39	6	22	24	20	28	. 100
	8	32	22	22	18	100
1840-49	22	33	23	12	10	100
185059	14	42	20	6	18	100
1860-69	26	46	10	6	12	100
1850-1869	20	44	15	6	15	100
1870-79	52	40	8	0	0	100
1880-89	38	50	10	2	. 0	100
1890-99	44	34	18	2	2	100
1870-189		41	12	1	1	100

FIGURE 1

Two types of book papers with identical pH and rates of deterioration, but because of difference in initial number of folds it requires 100 years longer for the strong paper to reach the low strength of 10 folds.



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115



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